

FR-73240 SAINT-GENIX-LES-VILLAGES

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**CNC jig grinding machine** TYPE OF MACHINE:

> 90101 STOCK N°

**HAUSER BRAND** 

**S40-400** MODEL

73240 St-Genix-les-Villages, LOCATION **FRANCE** 









## **TECHNICAL CHARACTERISTICS**

CNC control	FANUC Series 0-M
Stroke X axis	650 [mm]
Max. Stroke speed X axis	4000 [mm/min]
Working feed X axis	0 - 1800 [mm/min]
Stroke Y axis	450 [mm]
Working feed Y axis	0 - 1800 [mm/min]
Stroke Z axis	130 [mm]
Min. Stroke speed Z axis	0.5 [mm/min]
Max. Stroke speed Z axis	12000 [mm/min]
Stroke frequency Z axis	max. 4 [Hz]
Stroke W axis	500 [mm]
Planetary speed C axis	5 – 250 [rpm]
Max. Stroke speed W axis	800 [mm/min]
Stroke U axis (radial feed)	5.5 [mm]
Distance between columns	750 [mm]
Table length	770 [mm]
Table width	630 [mm]
Clearance between grinding motor and table	585 [mm]
Max. load on table	500 [Kg]
Supply voltage	400 [V]
Weight	4550 [Kg]

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## **EQUIPMENT INCLUDED:**

x1 HI-CUT pack including:

- -work area protection
- -exhaust system with electrostatic air filter
- -fire protection system (to be assessed by a qualified body)
- -automatic paper tape filtration unit
- x1 grinding motor 22 S, speed 4500 22500 [rpm], for EX23 collets part number: 181561
- x1 45 S grinding motor, speed 9000 4500 [rpm], for EX19 collets reference: 144017
- x180 S grinding motor, speed 40000 80000 [rpm], for F6 collets reference: 144021
- x1 grinding motor for slot grinding (motor + belt are included) reference: 144022
- x3 grinding tools for slot grinder
- x1 set of belts for slot grinding motor
- x1 intermediate plate for alignment of grinding motors reference: 192940
- x1 infinitely adjustable cantilever plate with mounted grinding motor for grinding up to Ø360 [mm] reference: 144023
- x1 adjustable plate, for tilting grinding motors and turbines (up to 16°) reference: 126148
- x1 set of 2 HAUSER 90° angle brackets reference: 155361
- x1 centring microscope reference: 146318
- x1 tool contact detection device reference: 162334
- x20 grinding wheel holders
- x1 cable for grinding motor
- Various tools
- Complete documentation

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