

Used OCME VEGA HT 100-2 shrink wrapper

Machine type:	Shrink Wrapper
Ref:	FA73
Model:	VEGA HT 100/2
Speed:	200 Packs/hour
Condition:	Ready For Operation
Formats:	330 ml
Containers:	Can
Products:	Beer, Oil, Spirits, Water (Sparkling), Water (Still), Wine (Sparkling), Wine (Still), CSD, Milk

Technical details

Package configuration:	Film	Film type:	Neutral
Tray:	Not available	Operating type:	["N/A"]
Machine feed type:	Straight	Bundles/minute:	200
Safety features:	Yes	Manuals:	No
Width:	1250 mm	Power:	210 kW
Voltage:	400 V		

Description

Used OCME VEGA HT 100-2 shrink wrapper

Technical Specifications & Performance Data

The Ocme VEGA HT 100/2 is a shrink wrapper designed for film bundling of cans in industrial packaging and beverage production environments. The machine handles a current 330 ml format and forms film packs using a two-reel configuration. Its stated maximum performance is 100 × 2 ppm, supporting high-output secondary packaging operations.

- **Manufacturer:** Ocme
- **Model:** VEGA HT 100/2
- **Maximum speed:** 100 × 2 ppm
- **Container type:** Aluminum cans

- **Current format:** 330 ml (3x2) configuration
- **Package configuration:** Film pack
- **Number of lanes:** 6
- **Number of film reels:** 2
- **Maximum reel diameter:** Ø 500 mm
- **Maximum container height:** 250 mm
- **Machine pitch:** 380 mm
- **Working plane height:** 1250 mm
- **Power supply:** 400V
- **Installed power:** 210KW
- **Operating pressure:** 6 bar

Advanced Automation & Control Systems

This shrink wrapper is equipped with Siemens HMI and Siemens PLC control components for machine operation and process management. The operator station is positioned on the left side. The control architecture supports coordinated handling of the infeed, film management and bundling cycle in a production-line environment.

The 400V electrical supply and 6 bar operating pressure should be incorporated into the utility planning for installation. The two-reel arrangement provides film availability for continuous packaging workflows and supports efficient reel-change planning.

Production Line Integration Capabilities

The VEGA HT 100/2 can be integrated downstream of can filling, seaming, inspection, coding or labeling equipment and upstream of palletizing systems. It is suited to a used bottling line or industrial packaging line where individual cans must be grouped into film packs for handling, storage and distribution.

Its six lanes, 330 ml current format and 250 mm maximum container height make it suitable for applications requiring organized multipack formation. Format-related adjustments should be coordinated with the infeed conveyor arrangement, pack pattern and film specifications used by the packaging line.

Machine Condition & Maintenance History

The machine is ready for operation and has been refurbished. It is supplied with compatible spare parts and includes a 6-month warranty. The stated condition supports consideration as second hand packaging machinery for operations seeking an available shrink-wrapping solution.

Before commissioning, routine checks of film transport components, pneumatic circuits, conveyor interfaces, electrical connections and control functions should be included in the installation and start-up procedure.

Operational Performance & Versatility

This Ocme shrink wrapper is intended for film packaging of cans used across a broad range of production applications. Listed products include still water, sparkling water, soft drinks, milk, oil, beer, wine, spirits and preserved products.

Film bundling helps create stable secondary packs for downstream palletizing and logistics.

For beverage production, the machine can support packaging operations where consistent pack formation, controlled film handling and reliable transfer between conveyors are essential. Pack configuration and film selection should be matched to the can dimensions, product weight and required distribution format.

Installation Requirements & Site Preparation

Installation requires a 400V electrical connection and compressed air at 6 bar. The site layout should allow access to the left-side operator station, film reel loading area and maintenance points. Clearance should also be maintained around the infeed and discharge conveyors to support safe material flow and service access.

The working plane is positioned at 1250 mm. Integration planning should confirm conveyor transfer heights, pack discharge orientation and the available space for film-reel handling. Stable mounting and correctly aligned conveyors are important for reliable operation at the stated production rate.

Safety Standards & Compliance Certification

Safe operation of a shrink wrapper depends on properly maintained guards, emergency-stop circuits, electrical protections and controlled access to moving conveyor and film-handling areas. Operators should follow established lockout, cleaning and reel-change procedures during maintenance activities.

During installation, the Siemens control system, pneumatic equipment and all machine safety devices should be inspected and function-tested as part of the commissioning process. The machine should be operated in accordance with the applicable site safety requirements for industrial packaging equipment.