

Used KRONES CANMATIC-COMBI labeller machine 40000 BPH

Machine type:	Labeling Machine
Ref:	ET249
Model:	Canmatic-Combi
Year:	2006
Speed:	40000 Bottles/hour
Condition:	Ready for Operation
Formats:	1 L
Containers:	PET
Products:	Beer, Oil, Spirits, Water (Sparkling), Water (Still), Wine (Sparkling), Wine (Still), CSD

Technical details

Rotation direction:	Counterclockwise	Number of stations:	2
No. of plates:	30	Labeling method:	["Hot glue"]
Label placement:	["Wrap around label", "Tax stamp/seal", "Neck ring label"]	Label adjustment:	Manual
Optical centering system:	None	Head adjustment:	Manual
Safety features:	Yes	Manuals:	No
Width:	5200 mm	Length:	5000 mm
Height:	2600 mm	Voltage:	400 V
Frequency:	50 Hz	Ampere:	22 A

Description

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Technical Specifications & Performance Data

This Krones Canmatic-Combi labeling machine is engineered for high-speed beverage production and industrial packaging applications. It combines proven hot-melt technology with robust mechanics to deliver precise wrap-around

labeling using pre-cut paper labels on PET bottles. Suited for integration in a used bottling line or as a second hand standalone unit, it provides stable performance across a wide range of beverage products.

- **Manufacturer:** Krones
- **Model:** Canmatic-Combi
- **Year of construction:** 2006
- **Production speed:** 8,000–40,000 b/h (maximum 40,000 b/h)
- **Container types:** PET bottles
- **Current bottle format:** 1.0L
- **Label type:** Pre-cut paper
- **Label application:** Hot glue
- **Machine pitch:** 125 mm
- **No. of plates:** 30
- **Rotation direction:** Counterclockwise
- **Label magazines:** 2
- **Dimensions (L x W x H):** 5000 x 5200 x 2600 mm
- **Electrical supply:** 400 V, 3 PH, 50 Hz
- **Rated current:** 22 A
- **Compressed air:** 7 bar
- **PLC:** Siemens
- **HMI:** Krones
- **Included equipment:** Krones Checkmat prepared for tax stamp/neck-collar label; Nordson hot-melt unit

Advanced Automation & Control Systems

The machine is equipped with a Siemens PLC for reliable automation and a Krones HMI for intuitive operation and recipe management. Hot-melt application is supported by a Nordson unit for consistent adhesive delivery and temperature control. Dual label magazines enable uninterrupted production with efficient reel changeovers, supporting continuous operation at high speeds.

Production Line Integration Capabilities

This labeling machine integrates seamlessly with upstream fillers and downstream inspection and packing equipment in beverage production lines. It can operate inline or as a standalone station with conveyor interfaces. With the currently set 1.0L PET format and optional changeover kit available separately, it can be adapted to additional standard bottle volumes within the machine's handling range. The configuration is suitable for wrap-around labeling and predisposed for neck-collar tax stamp application, enhancing multi-product flexibility in industrial packaging.

Machine Condition & Maintenance History

The unit has been overhauled and guaranteed, ready for immediate operation. It is offered with a 6-month warranty and is supplied with compatible spare parts provision. This condition ensures minimized commissioning time and reliable startup within a used bottling line or second hand packaging environment.

Operational Performance & Versatility

Engineered for pre-cut paper labels with hot glue, the Canmatic-Combi provides stable label positioning at high throughput. Dual magazines support diverse labeling tasks and reduce changeover interruptions. The included Krones Checkmat is prepared for tax stamp/neck-collar label verification, strengthening quality control at the labeling stage. The machine's design supports a wide product portfolio, including still water, sparkling water, soft drinks, milk, oil, beer, wine, and spirits.

Installation Requirements & Site Preparation

Plan for a footprint of approximately 5000 x 5200 mm with a height of 2600 mm. Utilities required include 400 V, 3-phase, 50 Hz power supply and compressed air at 7 bar. Provide appropriate conveyor integration points and ensure adequate access for operators and maintenance around the machine perimeter.

Safety Standards & Compliance Certification

Designed by Krones engineering for beverage production environments, the machine incorporates guarded enclosures and interlocked access for operator protection, along with standardized emergency controls. Hygienic construction and robust component selection make it suitable for food and beverage labeling within modern packaging machinery safety practices.