Via Incisa 1, 37022
Fumane VR, Italy
info@ublsrl.com
VAT: IT02702580214

Used KRONES CONTIROLL labeller machine

Machine type:	Labeling Machine
Ref:	ET237
Model:	Contiroll
Year:	1998
Speed:	18000 Bottles/hour
Condition:	Ready for Operation
Formats:	1.5 L
Containers:	PET
Products:	Beer, Oil, Spirits, Water (Sparkling), Water (Still), Wine (Sparkling), Wine (Still), CSD

Technical details

Rotation direction:	Counterclockwise	Number of stations:	2
No. of plates:	1	Plate movement:	Mechanical cams
Labeling method:	["Hot glue","Roll feed - coil"]	Label placement:	["Wrap around label"]
Label adjustment:	Auto	Optical centering system:	None
Head adjustment:	Manual	Safety features:	Yes
Manuals:	No	Power:	24 kW
Voltage:	400 V	Frequency:	50 Hz

Description

Used KRONES CONTIROLL labeller machine

Technical Specifications & Performance Data

This rotary roll-fed labeling machine is engineered for high-efficiency wrap-around application of OPP film labels with hot glue on PET bottles. Manufactured by Krones in 1998, it is suitable for integration into a used bottling line and broader industrial packaging environments focused on beverage production.

- **Manufacturer:** Krones
- **Model:** Contiroll

Via Incisa 1, 37022
Fumane VR, Italy
info@ublsrl.com
VAT: IT02702580214

- **Machine type:** Rotary roll-fed labeling machine
- **Production speed (max):** 18,000 containers/hour
- **Container material:** PET
- **Current bottle format:** 1.5L
- **Label type:** OPP (roll-fed, wrap-around)
- **Adhesive:** Hot glue
- **Work direction:** Counterclockwise
- **Plate rotation:** Cam-driven
- **Number of reels:** 2
- **Max reel diameter:** Ø 500 mm
- **Table height:** 1200 mm
- **Electrical supply:** 400 V, 3 PH, 50 Hz
- **Installed power:** 24 kW
- **HMI:** Krones CTS10
- **PLC:** Siemens S5 (upgrade to Siemens PLC available on request)
- **Year of manufacture:** 1998

Advanced Automation & Control Systems

The machine is controlled via a Siemens S5 PLC with a Krones CTS10 HMI, providing reliable automation and operator-friendly interfaces. An optional upgrade to a newer Siemens PLC is available, enhancing diagnostics, recipe handling, and network integration. Cam-driven plate rotation ensures synchronized label application with consistent accuracy and repeatability at high speed.

- Siemens PLC with Krones CTS10 HMI
- Optional PLC upgrade for enhanced performance
- Electrical: 400 V, 50 Hz, 3-phase
- Installed power: 24 kW
- Precision cam mechanisms for stable, high-speed operation

Production Line Integration Capabilities

This second hand labeler is well suited for inline integration with rinsing, filling, capping, and inspection equipment within a used bottling line. It manages PET containers with roll-fed OPP labels and hot glue, supporting wrap-around labeling common to beverage SKUs. The current setup handles 1.5L formats, and the dual-reel configuration facilitates efficient changeovers and continuous operation.

- Standalone or inline operation within complete bottling and packaging machinery systems
- Designed for PET bottles; wrap-around OPP labels

Via Incisa 1, 37022
Fumane VR, Italy
info@ublsrl.com
VAT: IT02702580214

- Dual-reel system for reduced downtime
- Adaptable to multiple beverage formats typical in beverage production

Machine Condition & Maintenance History

The equipment is ready for operation, overhauled, and supplied with compatible spare parts. A 6-month warranty is offered. Its condition supports immediate deployment in production environments seeking reliable labeling performance.

- Ready for operation
- Overhauled and guaranteed
- Warranty: 6 months
- Compatible spare parts included

Operational Performance & Versatility

Optimized for high-output beverage applications, this machine applies OPP labels with hot glue at up to 18,000 containers/hour. It is appropriate for a wide range of beverage types including water and CSD, as well as sensitive products such as milk and oil, and alcoholic beverages like beer, wine, and spirits.

- Ideal for PET containers with roll-fed OPP wrap-around labels
- Suitable products: Water, CSD, Milk, Oil, Beer, Wine, Spirits
- Rotary, counterclockwise operation for efficient line layouts

Installation Requirements & Site Preparation

Installation requires standard three-phase industrial power and appropriate space allocation for rotary labeling operations, reel handling, and maintenance access. The 1200 mm working table height supports ergonomic operations and integration with typical conveyor heights.

- Power: 400 V, 3 PH, 50 Hz, 24 kW
- Ergonomic table height: 1200 mm
- Recommended access around machine for reel changes and service

Safety Standards & Compliance Certification

The rotary construction includes operator protections and emergency stop circuits customary for industrial labeling equipment used in food and beverage environments. Hot glue application and roll-fed film handling are engineered to meet hygiene and reliability expectations in industrial packaging operations.

- Operator guarding and emergency stop functions
- Industrial-grade components for beverage production environments
- Robust design for continuous duty within complete bottling lines