

Vertical Machining Centers VECTOR 850 M Si (SK40)



SKU : 423568

CUSTOM MODEL

The Vector series is the compact all-in-one machining solution, designed and preconfigured for complex manufacturing challenges. The machines are designed using the latest FEM analysis software. The production takes place under strict quality control in order to guarantee perfect execution. Both the tried and tested Meehanite cast and the delta construction of the column ensure additional stability of the machine frame. The consistently high-quality components guarantee smooth operation during multiple shifts.

- Optimized frame design using FEM analysis
- Extra wide Y-shaped meehanite column for max. rigidity
- 30-bar through-spindle coolant to ensure optimum machining quality
- Built for multi-shift production
- High customization and automation possibilities
- 2 years standard warranty

TECHNICAL SPECS

WORKING AREA

Table dimensions	1000 mm x 550 mm
Table load capacity	800 kg
Spindle nose-to-table surface distance	150 mm - 700 mm
Spindle center - column	520 mm

TRAVELS

Travel X-axis	850 mm
Travel Y-axis	550 mm
Travel Z-axis	550 mm
Guideway	Roller

HEADSTOCK

Spindle speed	10000 1/min
Spindle mount	SK 40
Torque, constant	57 Nm
Spindle bearing	7012 x 4
Spindle drive method	Riemenantrieb

RAPID FEED

Rapid feed X-/ Y-axis	36000 mm/min
Rapid feed Z-axis	15000 mm/min

FEED

Work feed X-axis	10000 mm/min
Work feed Y-axis	10000 mm/min
Work feed Z-axis	10000 mm/min

TOOLING

Tool changer type	Doppelarm
Number of tool stations	24 positions
Tool selection	Memory random
Tool size Ø x L (max.)	80 mm x 300 mm
Tool weight max.	7 kg
Tool-change time tool/tool	1.8 sec
Tool-changing time chip/chip	3.9 sec

ACCURACIES

Repeatabilities	± 0,003 / ± 0.00012" mm
Positioning accuracies	± 0,005/ 0.0002" mm

DRIVE CAPACITY

Main drive, continuous load	9 kW
Total power consumption	15 kVA
Voltage	400 V
Mains frequency	50 Hz

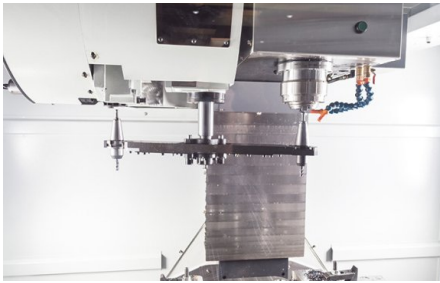
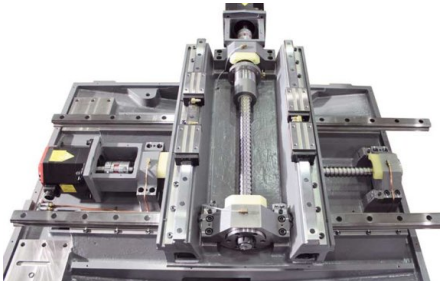
CONTROL

Control	Siemens
---------	---------

MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	2.42 m x 2.2 m x 2.7 m
Weight	4300 kg

PRODUCT DETAILS



Highlights

- Rigid machine structure with extra deep center of gravity and small footprint

Machine Design

- 30 mm preloaded ball screws combined with a digital drive package provide a rigid table guide and high torque
- A major focus during development of this machine was a space-saving design
- Dual-arm tool changer with 24 stations ensures adequate flexibility and capacity for every day production needs
- The Vector Series features linear guides on X, Y and Z to ensure high accuracy made possible by lower friction
- 30-Bar internal cooling for optimum machining quality

Spindle

- Spindle runs on multiple bearings to ensure excellent absorption and dissipation of forces during machining

Tool Changer

- Changing times (1.8 seconds tool-to-tool and 3.9 seconds chip-to-chip) increase spindle up-time and machine output

Control Siemens Sinumerik 828D

- The top specialist for demanding milling operations
- Compact, robust, maintenance-free control panel-based CNC
- Comfortable program and parameter input via QWERTY keyboard
- 100 adjustable zero offsets
- Synchronous actions, and quick output of help functions
- Siemens Sinumerik 828 D Milling
- Maximum machining precision
- Intelligent kinematic transformations for machining of cylindrical parts, and for angled workpiece levels
- SINUMERIK MDynamics with the new Advanced Surface feature: for perfect part surfaces and shortest machining times in mold making applications
- Highlights & CNC performance data and functions Siemens Sinumerik 828 D Milling
- ShopMill: shortest programming time for single parts and small batch productions
- ProgramGUIDE: fastest machining time and maximum flexibility for large series productions
- Unique spectrum of technology cycles - from milling contours with residual material recognition to process measurements
- Animated Elements: unique operation and programming assistance with animated sequences
- Modern data transfer options via USB stick, CF card and network (Ethernet)
- Easy Message: maximum machine availability due to process monitoring per texting (SMS)
- SINUMERIK MDynamics package with Advanced Surface for mold making applications
- Jerk-limited acceleration
- Dynamic feed-forward control
- 4-axis simultaneous interpolation (X, Y, Z and rotary axis)
- Linear, circular and helical interpolation
- Tapping without compensating chuck, plus thread cutting
- Oriented spindle hold
- Toggle between inch and metric units
- FRAME concept for individual coordinate transformations, rotations, scaling and mirroring

Optional equipment: Preparation (wiring) for Renishaw TS 27R and OMP 40

STANDARD EQUIPMENT

Preparation for Renishaw TS 27 R
Siemens 828D control with Shopmill
Coolant through spindle 30 bar with double filter
24-station tool changer with dual-arm
Main spindle motor 9 kW
ST 40 mount

Spindle oil cooler
Chain-type conveyor with chip container
Electronic hand-wheel
Oil skimmer
Automatic central lubrication
Coolant system flush gun
Chip wash system
Heat Exchanger for electric control cabinet
Telescoping axis cover
USB port
CF card reader
Totally enclosed work space
Work lamp
3-color signal lamp
Coolant system
Adjustable machine feet
Operating tools
Operator instructions

OPTIONAL EQUIPMENT

- Siemens Function: P25: 3D Simulation, SKU : 253378
- Siemens Function: P13: Residual Material Detection, SKU : 253379
- Siemens Function: P22: Simultaneous Recording, SKU : 253380
- Measuring Cycles, SKU : 253438



KNUTH on YouTube Information to the point

On our YouTube channel you can find videos for nearly all machines from our program. We show the machines from current deliveries and you get an impression of the handling, the processing quality and the machining performance.

**Are you interested in a machine for which you cannot find a current video?
Please feel free to contact us!**