

WORKING AREA

Center width	1000 mm
Turning diameter over bed	356 mm
Turning- \varnothing over support	220 mm
Bed width	206 mm

TRAVELS

Travel X-axis	178 mm
Travel Z1-axis	92 mm
Swing range of top slide	$\pm 50^\circ$

HEADSTOCK

Speed range, high	550 1/min - 3000 1/min
Speed range, low	30 1/min - 550 1/min
Spindle mount	Camlock D1-4
Spindle bore	38 mm
Spindle taper	5 MT

FEED

Feed X-axis	0,014 mm/R - 0,206 mm/R
Feed Z-axis	0,043 mm/R - 0,653 mm/R

THREADING

Threading, metric	(37) 0,4-7 mm
Threading, whitworth	(28) 4-56 TPI

TAILSTOCK

Tailstock quill diameter	45 mm
Tailstock taper	3 MT
Tailstock quill stroke	120 mm
Tailstock traverse adjustment	± 10 mm

DRIVE CAPACITY

Motor rating main drive	4 kW
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MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	1,95 m x 0,75 m x 1,55 m
Weight	880 kg