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Capitale sociale 10.000 euro - REA LO-2531621

3- AXIS VERTICAL CNC MILLING CENTER MODEL

DOOSAN DNM 400 II

(SECOND HAND YEAR OF MFG 2014 S/N MV0009-002495 INSTALLED ON 2015)
HOURS OF WORKS 9000

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CONFIGURATION

Control Unit: FANUC 0iM

STANDARD EQUIPMENT:

- * 10.3" color display
- * Refrigerated cooling unit for the spindle head
- * Automatic lubrication system for X, Y, and Z axes
- * Rigid tapping
- * Chip evacuation system including:
 - o Chip conveyor with right-side discharge (front view)
- * Spindle cooling with 20-bar pump
- * Internal spiral chip screws for chip evacuation
- * M8 washing system
- * Illumination lamp
- * Leveling pads
- * User manuals
- * CE marking
- * Maximum tool diameter: 80mm / 120mm with adjacent pockets empty
- * Maximum tool height (from spindle nose): 300mm
- * Maximum tool weight: 8kgf
- * Spindle speed: 12,000 rpm, 15/18 kW
- * Spindle taper: DIN 69671 (A 40)
- * Tool magazine: 30 tools
- * Roller guides
- * Automatic doors
- * Smoke extractor
- * End-of-cycle lamp with 3 colors
- * Maximum workpiece height: 465mm
- * Table dimensions: 920mm x 435mm
- * Maximum table load: 600kg
- * Minimum and maximum spindle nose distance: 150mm / 660mm
- * X-axis travel: 762mm
- * Y-axis travel: 435mm
- * Z-axis travel: 510mm
- * Rapid traverse speeds for X, Y, Z axes: 36m/min, 36m/min, 30m/min respectively
- * Screw diameter and pitch for X and Y axes: 40mm, pitch 12
- * Screw diameter and pitch for Z axis: 40mm, pitch 10
- * Approximate external dimensions: Height 2790mm, Depth 2300mm, Width with conveyor 3500mm
- * Approximate weight: 5500kg
- * 10 DIN 40 cones included in the supply



