

8 C – JAM TC 138-EP-FC Automatic Pocket Setter with Brother Sewing Head (2001)

CNC Controlled Automatic Pocket Setting Workstation for Jeans & Workwear Production

Professional-grade JAM TC 138-EP-FC Automatic Pocket Setter equipped with a high-performance Brother automated sewing system.

Manufactured by JAM s.r.l. (Italy), this fully integrated workstation is designed for automated folding and stitching of patch pockets used in jeans, workwear, jackets, and other garment applications requiring high productivity and repeatable quality.

The machine combines programmable CNC-controlled sewing, automated pneumatic material handling, precision folding templates, and automatic positioning technology. The system is capable of folding and sewing pocket components with minimal operator intervention while maintaining consistent quality throughout long production runs.

The unit was previously used in professional garment manufacturing and remained operational until factory shutdown.

Technical Specifications

- Manufacturer: JAM s.r.l.
- Model: TC 138-EP-FC
- Year of Manufacture: 2001
- Machine Number (Matricola): 919
- Reference Number: 8 C
- Sewing Head: Brother Automated Sewing Unit
- Control System: Brother BAS CNC Controller
- Automation Platform: JAM System
- Servo Motor Power: 750 W
- Power Supply: 400 V, 3-Phase
- Frequency: 50/60 Hz
- Motor Speed:
 - 1390 rpm (50 Hz)
 - 1680 rpm (60 Hz)
- X-Axis Feed Length: 150 mm
- Y-Axis Feed Length: 100 mm
- Pneumatic Supply Required

Key Features

- Fully automated pocket setting workstation
- CNC-controlled programmable sewing system
- Automated pocket folding and positioning
- Pneumatic clamping and material handling
- Fast pattern change capability
- High repeatability and consistent stitch quality
- Designed for continuous industrial production
- Heavy-duty Italian automation platform
- Integrated Brother sewing technology
- Suitable for denim, workwear, and garment manufacturing

Includes

- JAM TC 138-EP-FC automated pocket setter
- Brother automated sewing head
- Brother BAS CNC control system
- Dual control panel interface
- Integrated pneumatic clamping system
- Automated fabric handling system
- Pocket folding templates and guides
- Stainless steel workstation table
- Industrial steel frame
- Safety guards
- Integrated workstation lighting
- Pneumatic components and connections

Applications

- Automatic patch pocket attachment
- Jeans pocket setting
- Workwear pocket production
- Chino and trouser pocket attachment
- Garment component sewing
- Reinforcement stitching
- Label attachment operations
- High-volume apparel manufacturing

Condition

- Fully functional
- Operational prior to factory shutdown
- Serviced on 27.02.2026
- Good industrial condition
- Normal cosmetic wear consistent with production use
- Available for inspection before dismantling

Location

Valga, Estonia

Dismantling & Transport

Buyer responsible for dismantling, loading, transportation, and all related costs.

Professional dismantling is recommended due to the machine's CNC control system, pneumatic components, and calibration requirements.

Sales Terms

Sold as-is, where-is, without warranty.

Part of the MASI Jeans factory liquidation.









