Prospectus for machinery from

No. 16) Planing line 5.

Main supplier: Forslunds, Waco, LP-machine and RemaSawcon
Installation year: 1988 rebuild 1990 **Power: 400/220V**

This line is equipped for molding and bundling of timber in random lengths. The bundles are strapped with polyester band or wrapped by “turning wrapping” or “polywrapping in tunnel” and labeled per bundle. The maximum speed is 80m/min.
This specification is following positioning of layout 1-706355.

Pos.

10) Stack cross conveyor. 4 Arms. Outside the gateway.

20) Stack cross conveyor. 4 Arms. Inside the gateway.

30) Tilt hoist for one pack in Hight. Hydraulic lifting and tilting.

40) Collecting chute for stick from the pack.

50) Belt conveyor for sticks transport to outside.

60) Unscramble and even ending screwing unit.

70) Piece by piece feeder station.

80) Station for trimming of top end. (vane trimming)

90) Even ending rolling case.

100) Piece by piece feeder station before manual grading.

110) Grading station with trimming of ends and buffering before the infeed to the planer.

120) In feeding equipment to plaining machine.

130) Molding machine Waco Attack with 9 spindles. Settings: U, O, R, L, R, L, O, U, U.

140) Out feeding from molder.

150) Off Kicking equipment

160) Buffer table and manual arranging of the bundle.

170) Transferring and in-feeding of bundle to bundling and wrapping.

172) Plastic wrapping rolling unit. Harloila PTK 600 MR Nr 3522.

180) Signode Polyester strapping machine.

190) Polywrapping tunnel with infeed. LP-machine FKK1 No. 0143535. 24Kw

200) Outfeed conveyer after poly wrapping and strapping.

210) Even ending rolling case.

215) Labeling equipment Esonpac.com. from 2014. Individual labeling of each bundle.

220) Assembling of bundles to layer for packs.

230) Packaging machine for bundles. Specification for hole bundle.

240) Big label printing for whole pack.

250) Stack cross conveyor. 3 Arms. Inside the gateway.

260) Stack cross conveyor. 3 Arms. Outside the gateway.

270) All hydraulic and electrical equipment for running the line is included.

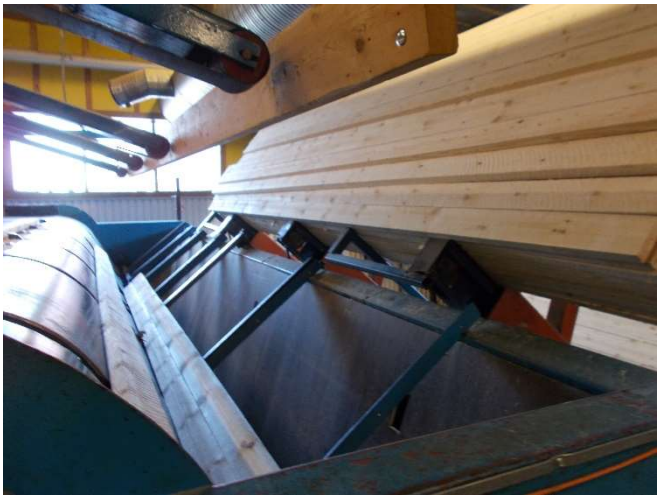
Pos. 10



Pos 30



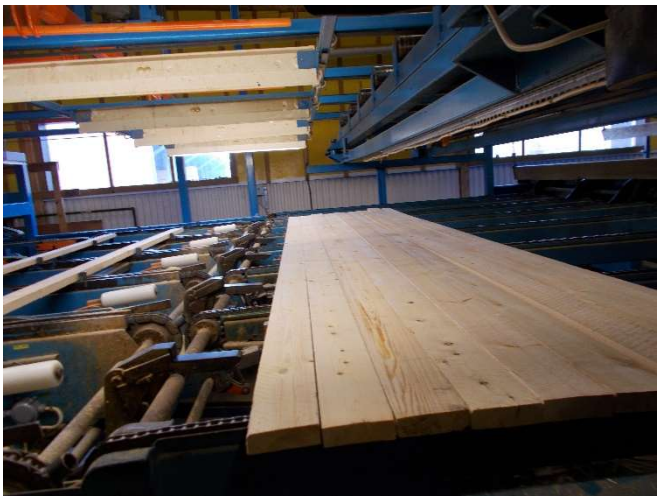
Pos. 40



Pos. 60



Pos. 90 - 100



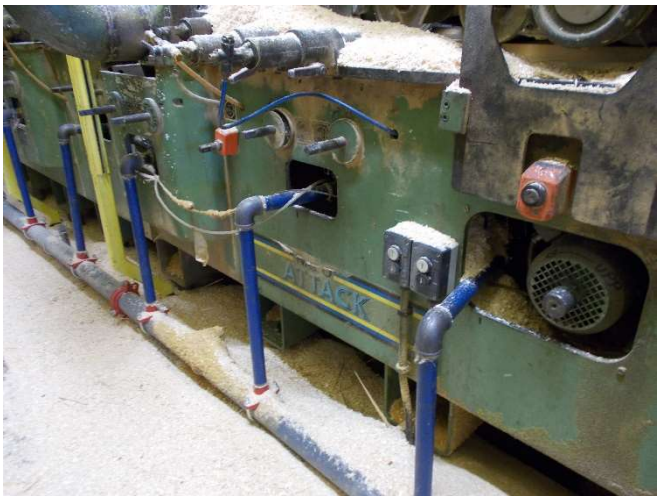
Pos 110



Pos. 120



Pos 130



Pos. 150



Pos 150–160



Pos. 160



Pos 170



Pos. 172



Pos 180



Pos. 190



Pos 200 - 210



Pos. 215



Pos 220–230



Pos. 240



Pos 260



Pos. 270



Pos 270

