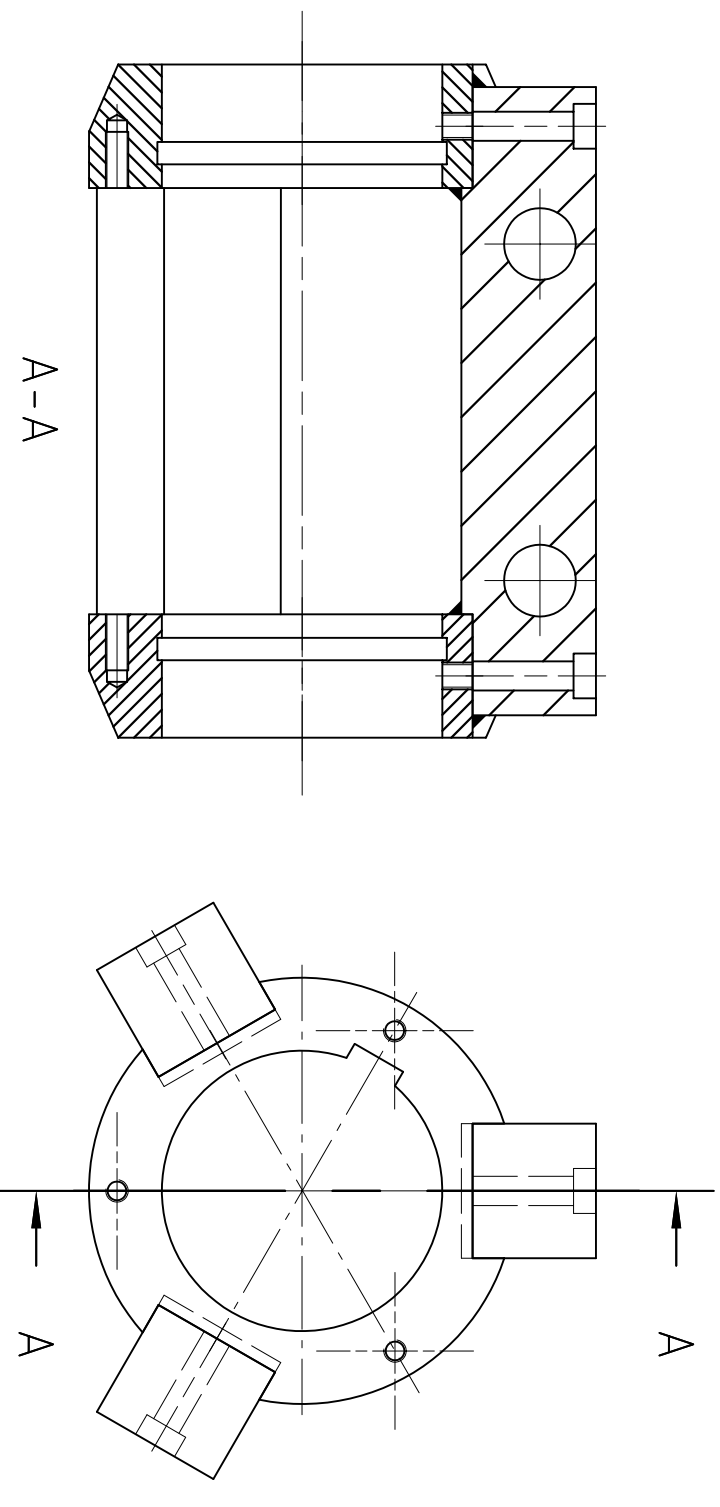
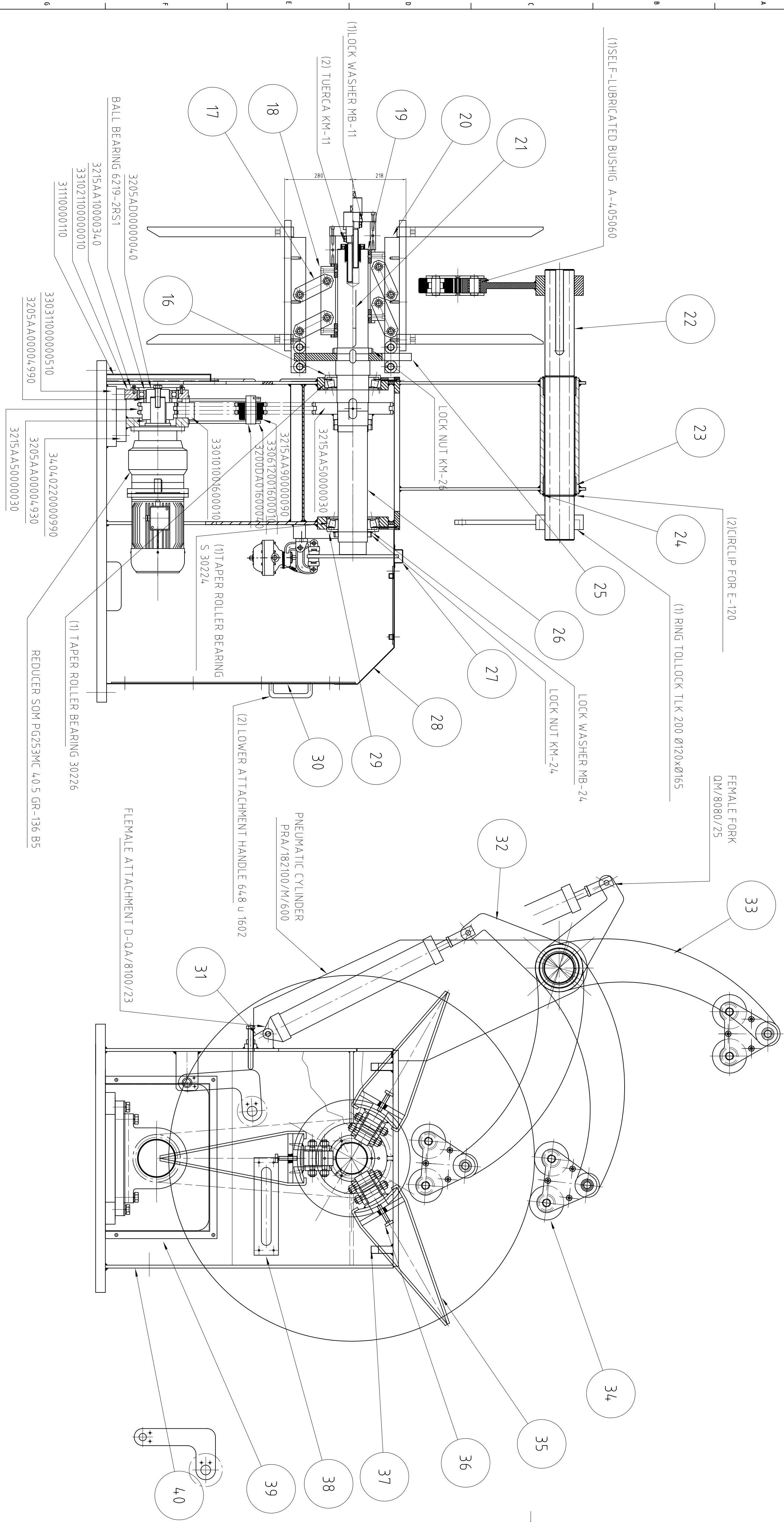
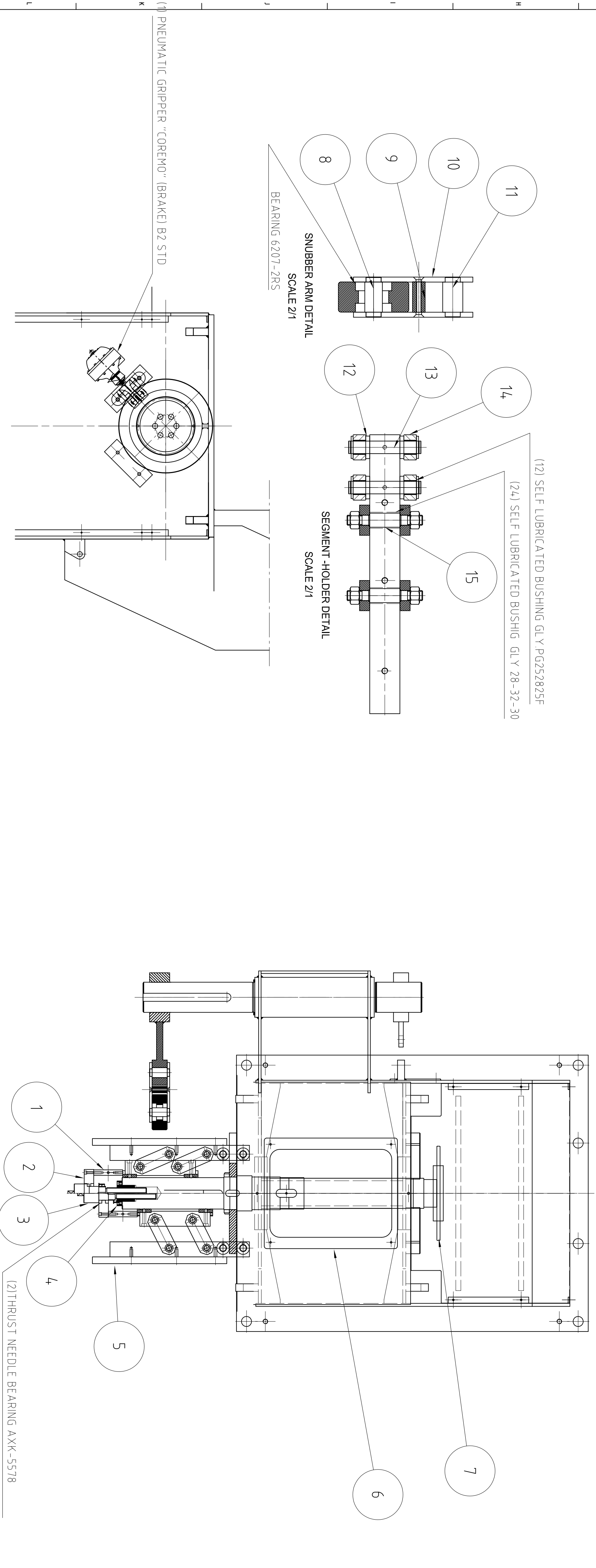




CROSSHEAD ASSEMBLY WELD DETAIL
ESCALA 3:1



40	31231600090	UNCOILER FRAME 17BM-4FM/BN	1
39	31110000110	FRONT GUARD	1
38	31110000310	TAKE UP GROOVE COVER	1
37	330002000000020	HOOK	4
36	3210CA00000140	WING CLAMP	6
35	340503200000010	WONG FOR COIL OF *1500 UNCOILER 17-24	6
34	3204AA000000100	SNUBBER ROLL	2
33	341403200000090	3 AND 5 TON UNCOILER SNUBBER ARM	1
32	340102200000100	PNEUMATIC CYLINDER LEVER	1
31	330112000000100	REAR CYLINDER HINGE	1
30	31116000070	LOWER REAR COVERING	1
29	3203AA000000200	REAR BEARING COVER	1
28	31150001040	UPPER REAR COVERING	1
27	31150000290	DISC GUARD	1
26	3222NA416000010	MAIN SHAFT	1
25	3205BE00000100	PULLING PLATE	1
24	3205AA000000580	ADJUSTING WASHER	2
23	3205AA000000510	SNUBBER ARM SHAFT BUSHING	2
22	3205KA016000010	SNUBBER ARM SHAFT	1
21	3302110016000030	MAIN SHAFT KEY	1
20	3309210017000010	SGMENT - HOLDER 17BM, 24BM	3
19	3205BD400000040	CROSSHED 24 Y 17	2
18	330411001700010	CROSSHEAD BREAKDOWN 17BM, 24BM	3
17	330211000000080	CONNECTING ROD 17BM, 24BM	12
16	3203AA000000190	FRONT BEARING COVER	1
15	3220CA000000030	CONNECTING RODS SHAFT	12
14	3205AA000000380	TRACK BUSHING	12
13	3200DA000000060	UNCOILER WHEELS SHAFT	6
12	3205AA000000390	WASHER	12
11	3220AA000000030	ROTATING SHAFT	1
10	330612000000010	ROLLS SUPPORT PLATE	2
9	3205AC000000070	TIE ROD FOR PLATES	3
8	3220AA000000040	SHAFT ROLL SNUBBER	2
7	3200AA100000270	BRAKE DISC	1
6	31110000530	UPPER COVERING	1
5	34060221700010	UNCOILER SEGMENT 17CM	3
4	3215AA100000030	NUT	1
3	3220NA000000010	SCREW	1
2	3204AB100000020	FRONT PLATE	1
1	3202AC200000060	MECHANICAL EXPANSION UNCOILER TIE ROD	3

Pos	Nombre	Descripción	Ciudad
1	3202AC200000060	MECHANICAL EXPANSION UNCOILER TIE ROD	3

Denominación	Cant	Material	Referencia	Escala	hoja
Dimensiones técnicas para medidas en las reglas DIN 7748					
Núm de	55	3	6	30	120
Hasta de	55	3	6	30	120
Hasta de	101	602	±0.3	±0.5	±0.8
Tol. mecaniz	±0.1	±0.2	±0.3	±0.5	±0.8
Tol. calderín	±0.5	±1	±1.5	±2	±3
Título					
UNCOILER 17BM-4FM/BN					
Modificación					
Fecha					
Nombre					
Número de plano					
10525160090.000					
Hoja					
1 de 1					



LASA

LINEAS AUTOMÁTICAS

Procede de

10525160090.000

Hoja

1 de 1