



CWS

WERKZEUGMASCHINEN & SERVICE

Nexturn SA 32 B

CWS Aldingen

Werkzeugmaschinen & Service

Inhaber Andreas Klinschpon

Zeppelinstraße 12

78588 Denkingen

Machine data	
Manufacturer	Nexturn
Model	SA 32B
Serial no.	
Control	Fanuc 0iTF
Operating hours	
Construction year	
Loading magazine	FMB Turbo 3-36/3200 C
Status	New machine
Price	102.700,00 EUR excl. VAT
Delivery conditions	Transport to the curb for a surcharge
Technical specifications	
Machining	max.turning diameter: Ø12 mm max.turning length / clamping 160 mm max.drilling thread main spindle Ø 7 mm / M6 max.span diameter: Ø12 mm max.drilling thread diameter counter spindle Ø 7 mm / M6 max.drilling thread diameter: Ø 7 mm / M6 max. saw blade diameter Ø 30 mm
Capability	max.spindle speed: 10,000rpm max.counter spindle speed: 10,000rpm max.speed: 6,000rpm Total number of tool stations: 18 Number of tool stations turning / transverse / drilling: 5/4/5 Tool stations rear side: 4 (Live 2, fixed 2) Tool holder dimensions: 10x10x12mm Rapid traverse speed: 32M / min Controllable axes: 7 Main spindle positioning accuracy: Cs + 1 / 1,000 ° Sub spindle positioning accuracy: Cs + 1 / 1,000 °
Motor	Main spindle: 1.5 / 2.2kw Sub spindle: 0.55 / 1.1kw Cross machining: 1.0kw AGW rear: 0.5kw Coolant pump: 0.45kw Central lubrication unit: 0.04kw
Dimension	Main spindle: 1.5 / 2.2kw Sub spindle: 0.55 / 1.1kw Cross machining: 1.0kw AGW rear: 0.5kw Coolant pump: 0.45kw Central lubrication unit: 0.04kw
<i>Machine Standard</i>	<ul style="list-style-type: none"> ➤ Rotary Guide Bush Holder Unit ➤ Part Conveyor ➤ M-code Air Blow ➤ Part Eject Detector ➤ 4 Spindle Cross Drill Init ➤ Main / Sub Spindle Positioning: 1/1.000° ➤ Cs Control on Main & Sub Spindle ➤ Back Tool Unit (Fixed 4)

	<ul style="list-style-type: none"> ➤ Coolant Flow Detector ➤ Work Light ➤ Patrol Light ➤ Barfeeder Interface ➤ Service Tool Kit ➤ Instruction Manual ➤ Fanuc Manual ➤ (Operator / Maintenance / Parameter) ➤ Y-Axis Tool Unit
<i>Machine Option</i>	<ul style="list-style-type: none"> ➤ Barfeeder ➤ Long Part Discharging Unit ➤ Chip Conveyor ➤ Back Tool Unit (Live 2, Fixed 2) ➤ M-Code Oil Blow ➤ Cut-Off Detector ➤ Thread Whirling Unit
<i>NC-Standard</i>	<ul style="list-style-type: none"> ➤ Circle, Semi-circle Designation ➤ Work Coordinate Shift (G50) ➤ Maschine Lock ➤ Single Block ➤ Software Operation Panel ➤ Tool Offset Display ➤ Input / Output Interface ➤ Working Hour / no.of Parts Display ➤ Tool Radius Compensation ➤ Chamfer / Corner R ➤ Automatic Power Off ➤ Inch / Metric Conversion ➤ Back- ground Editing ➤ Constant Surface Speed Control ➤ Synchronous / Composit Funktion ➤ Z1-Z2 Synchronous Function ➤ MPG Handel Wheel: 0.0001mm ➤ I/O Interface (RS232C) ➤ Synchronous Control (Main&Sub ➤ Rigid Tapping on All Spindles
<i>NC Option</i>	<ul style="list-style-type: none"> ➤ MPG Program Check ➤ IC card ➤ Additional G-Code ➤ Fanuc Warranty Service (2 years)
<i>FMB Lademagazin turbo 3-36 / 3200 "C"</i>	<p>Intended for attachment: Nexturn SA32B</p> <p>Automatic loading magazine for bar feeding Long or short automatic lathes with a nominal diameter of up to 38mm For material bars from 3 - 38 mm in diameter</p> <p>Not included in the price Costs: 23,182.85 EUR excl. VAT</p>
<ul style="list-style-type: none"> ○ Original photos are part of the offer ○ Sales with invoice ○ Subject to changes, errors and prior sale 	