

DOOSAN**Mod. Puma 480L**

2-axis cnc lathe with steady rest

Ref. nr. 4091

Year of manufacturing: 2008

Year of installation: 2009



The following data are indicative and we invite you to check them during your pleasant visit to our warehouse.

CNC:

Control Fanuc 21i-TB

Capacity:

Max rotating diameter on bed/carriage	mm	900/720
Max turning diameter on bed	mm	650
Max turning length from self centering	mm	2001
Max turning diameter from bar	mm	165,5

Spindle:

Chuck diameter	mm	533
Spindle nose	ASA	15
Spindle speed rotation	giri/min.	15-1500
Spindle motor power (cont. / 30min.)	KW	37/45

Travel:

Travel distance X/Z mm 362/2155

Feedrate:

Rapid traverse rate X/Z m/min 16/18

Tail stock:

Diameter/Quill stroke mm 120/120

Turret:

Tools on turret	nr°	10
OD tools size / boring bar diameter	mm	32X32 Diametro 60

Machine accessories :

Chip conveyor, presetting tools and Steady rest AUTOBLOK K5Z

Machine sizei:

Weight	Kg	11750
Dimension	mm	L6750 W 2250 H2170