Prospectus for machinery from

No. 14) Planing line 3

Main supplier: Forslunds, Waco,
Installation ear: 1992. Planer from 1981. **Power: 400/220V**

This line is equipped to produce planed decking boards and other building products.
Maximum speed is 120m/min. 10 spindles.

Pos.

1) Stack cross conveyor. 4 Arms. Outside the gateway.
2) Stack cross conveyor. 4 Arms. Inside the gateway.
3) Tilt hoist for one pack in Hight. Hydraulic lifting and tilting.
4) Collecting chute for stick from the pack.
5) Unscramble
6) Buffer table with and even ending screwing unit.
7) Grading station with piece by piece feeder. Three qualities, good, turned in lengths, or reject.
8) Station for trimming of top end. (vane trimming)
9) Flipping belt sorting conveyer, for sorting to three different conveyers depending on quality.
10) Belt driven transport up to turning cross wheel.
11) Turning cross wheel.
12) Chain driven transport conveyer.
13) Hook for stopping the feed and building a layer of 0,8 meter.
14) Turning device for turning the whole layer before re-cutting later.
15) Chain for transport and feeding piece by piece to the unscrambler again.
16) In feeding table with equipment before plaining machine.
17) Planing machine Waco 3000. with 10 spindles. Settings: U, O, R, L, R, L, U, O, U, U. from 1981. Max 120 m/min. Nr. 35098109.
18) Kick off equipment.

19) Even ending rolling case.

20) Belt conveyers for transport to packing machine.

21) Printing equipment machine for ink writing and Videojet steering.

22) Packaging machine. Specification machine for printing of label for whole package.

23) Stack cross conveyor. 3 Arms. Inside the gateway.

24) Stack cross conveyor. 3 Arms. Outside the gateway.

25) All hydraulic and electrical equipment for running the line is included

Pos. 1.



Pos. 2-3.



Pos. 3-5.



Pos. 6.



Pos. 7-8.



Pos. 9-11.



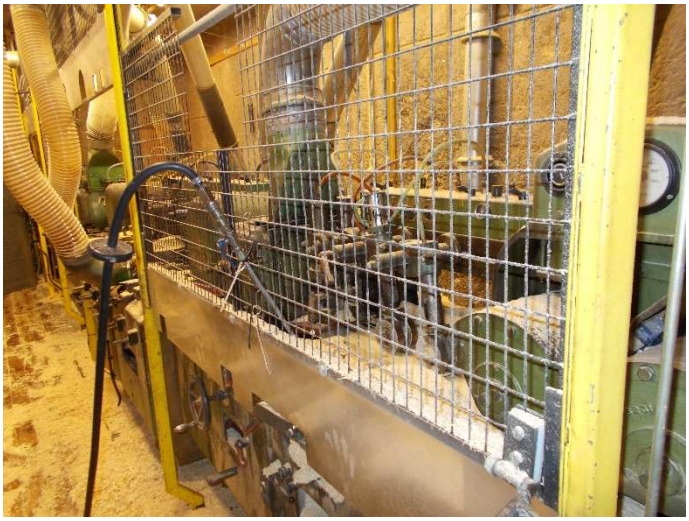
Pos. 12-14.



Pos. 16.



Pos. 17.



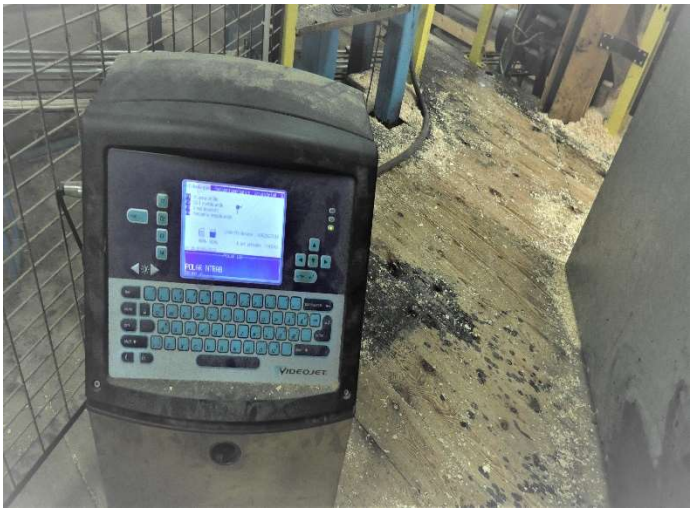
Pos. 18-19.



Pos. 20-22.



Pos. 21.



Pos. 22.



Pos. 22- 23.



Pos. 23-24.



Pos. 25.

