

ParkettPartner
Mr. Rune Raabe Sorum
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NORWEGEN

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26. November 2014/ap

ORDER-CONFIRMATION - NO. 16238/16239/KA03451
customer no. K29484

for: flexo and SLB 5020/25

Dear Mr. Raabe Sorum,

We thank you very much for your above mentioned order which we would like to confirm according to our terms of delivery and payment, subject to technical alterations.

For packaging of: **parquet flooring in stacks**

Dimensions: **Length = 1600 – 2400 mm**
Width = 180 – 260 mm
Height = 84 mm

Packing material: **PE film, centre folded, 30 – 50 µm, pre-perforated non-printed**
PO film, centre folded, 10 - 25 µm, non-perforated, non-printed

Product infeeding: **manually onto roller conveyor**

Capacity: **up to 7 ppm, depending upon products, film and infeeding**

messrs: ParkettPartner
page: 2/8

order confirmation: 16238/39
date: 26.11.2014

1. product loading - infeeding

item 1.1

HUGO BECK-roller chain conveyor D20:

roller chain conveyor made of aluminium profile,
robust and solid construction, basic frame painted (black)

length: 2500 mm

width: 400 mm

height: 850 mm +/- 50 mm, adjustable

roller material: aluminium rolls, thickness: 1,5 mm

roller diameter: 20 mm

roller distance: 2"

drive system: 3 PH AC motor, frequency controlled

incl. lateral guides, adjustable

incl. emergency-stop-button, completely assembled

messrs: ParkettPartner
page: 3/8

order confirmation: 16238/39
date: 26.11.2014

2. packaging machine

item 2.1

1 HUGO BECK HORIZONTAL FORM, FILL AND SEAL MACHINE,
for complete packaging in film, with intermittent operation,
type flexo - machine no. 16238 -

This robust and universal film packaging machine is manufactured and assembled by using the **most modern and newest technologies according to the CE-regulations.**

Technical Data:

Passing width:	25 - 450 mm
Passing height:	max. 200 mm
Length of product:	min. 80 mm, max. not limited
Width of film roll:	max. 550 mm, centre folded film, reel diam.350mm
Film trim strip:	max. 100 mm width
Mains connection:	400/230 Volt +/- 10%, 3 Ph, N, PE, 50 Hz
Control:	type Siemens S7
Standard electric:	according to VDE regulations
Current supply:	3 kVA
Working height:	adjustable from 800 – 900 mm
Operation side:	in passing direction right
Colour:	Hugo Beck Standard
Dimensions of machine:	approx. L = 2 140 mm, W = 1 450 mm
Operating language:	Norwegian

messrs: ParkettPartner
page: 4/8

order confirmation: 16238/39
date: 26.11.2014

Machine equipment and features:

- robust and strong steel construction with compact design
- ergonomically arranged operation panel
- PLC-control unit incl. touchscreen for easy operating with symbols, product parameter memory
- starting impulse by photocell (vertikal and horizontal, switchable)
- speed of the infeed/outfeed belt adjustable by operating panel
- film roll bracket lateral with end control and power driven film forwarding rods
- film perforation device
- film dispensing by film shaft
- film trim winding device, film trim max. width 100 mm, incl. frequency transformer for soft start incl. cut control
- transverse welding with permanently heated welding element, maintenance-free
- longitudinal welding unit for continuous side sealing, electro-mechanical operation, permanently heated, maintenance-free
- simple adjustment for robust side seams (**new principle – registered design**)
- central adjustment in size (width and height) by 2 cranks, scaled

item 2.2

additional safety unit at the transverse welding element

item 2.3

HUGO BECK-roller chain conveyor D20:

roller chain conveyor made of aluminium profile,
robust and solid construction, basic frame painted (black)

length: 2500 mm
width: 400 mm
height: 850 mm +/- 50 mm, adjustable
roller material: aluminium rolls, thickness: 1,5 mm
roller diameter: 20 mm
roller distance: 2"
drive system: 3 PH AC motor, frequency controlled
incl. emergency-stop-button, completely assembled

messrs: ParkettPartner
page: 5/8

order confirmation: 16238/39
date: 26.11.2014

3. shrink tunnel

item 3.1

1 HUGO BECK SHRINK TUNNEL, type SLB 5020/25 **- machine no. 16239 -**

This HUGO BECK shrink tunnel has been designed and manufactured for achieving an optimum result in shrinking, not depending on product nor dimensions of the product.

Minimum use of energy thanks to the air circulation system and the effective thermal insulation.

Design, technic and production according to the CE-regulations.

Technical Data:

consumption:	9,5 kWh
width of passage:	500 mm
height of passage:	230 mm incl. Sonder.höhe
length of tunnel hood:	2.000 mm
working height:	adjustable from 820 - 900 mm
max. temperature:	250°C
voltage:	400/230 Volt, 3 Ph, N, PE, 50 Hz
current consumption:	19 kW
	reduced power consumption by self-optimating on-off control with contactless electronic load break switch
transport:	rod-chain conveyor, infinitely adjustable from 5 to 30 m/min.
colour:	Hugo Beck standard
panel instruction:	Norwegian
operation panel:	in passing direction on right

basic machine consisting of:

- frame and covering parts painted
- tunnel hood extremely insulated with double curtain
- central heating by heating ducts with fan
- air blowing system at the bottom adjustable,
depending on product and film
- lateral air blowing system adjustable, depending on product and film
- temperature adjustable by thermostat and adjusting device
- conveyor belt: rod-chain conveyor with self-tensioning
chain and heat resisting cover, as well as
rotating chain rods to be switched on or off
diameter of rod: 10 mm
axle spacing: 1 "

messrs: ParkettPartner
page: 6/8

order confirmation: 16238/39
date: 26.11.2014

item 3.2
Rod chain conveyor with PTFE-tube

item 3.3
dripping oiler for chain lubrication

item 3.4
HUGO BECK-roller conveyor D20:
non driven, made of aluminium profile,
basic frame painted
length: 3000 mm
width: 400 mm
height: 850 mm +/- 50 mm, adjustable
with end stop

4. installation / training

item 4.1
Installation and training
of the operators at the customer's plant
for max. 5 days in week 2/2015
including travelling costs and hotel
accommodation

TOTAL AMOUNT NET

€ 69.800,--
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messrs: ParkettPartner
page: 7/8

order confirmation: 16238/39
date: 26.11.2014

Installation
and training:

installation and training, item no. 4.1, inclusive

Conditions:

FCA Dettingen/Erms, (Incoterms 2010)

Customs duties, taxes and consular fees based on import regulations, all governmental and local taxes and other expenses which arise out of the import of our goods into the country of destination, are payable by the party placing the order.

Warranty:

up to 12 months from date of commissioning
max. 15 months after delivery,
or max. 3.000 working hours

In case of warranty faulty parts, except wear parts, will be replaced free of charge. Freight charges included. Custom clearance and custom duty has to be arranged and paid for by the customer/importer.

However, if necessary that a HUGO BECK service engineer has to do the replacement of the faulty parts at your plant, this will be carried out by HUGO BECK - free of charge. All travelling costs incl. travelling time arising from leaving Germany will be invoiced to you separately.

Payment:

payable as follow:
40% immediately after placing the order
50% before delivery
10% 30 days after shipment

messrs: ParkettPartner
page: 8/8

order confirmation: 16238/39
date: 26.11.2014

Delivery time: week 52/2014

Installation: week 2/2015

General terms and
conditions:

Our general terms and conditions,
which can be found on our homepage
<http://www.hugobeck.com/agb.pdf>, are
applicable.

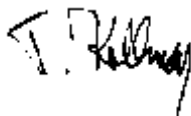
IMPORTANT

In order to enable us to keep
the stated delivery time,
**please send the exact samples
of your packaging products as
well as the film for the trial**
run of the machine within
1 week after receipt of this
order confirmation,
as discussed during the sales negotiation.

FAT: The acceptance test at Hugo Beck includes a test run
and adjustment of **max. 3 different products**.
Additional products will be charged.

Kind regards,

i.V.



ppa. Timo Kollmann



Rainer Buck