

137, ZA Le Jasmin Nord

FR-73240 SAINT-GENIX-LES-VILLAGES

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TYPE OF MACHINE:

MODEL

Vertical machining center

BRAND **DMG MORI**

♦ DMU 75 monoBLOCK

YEAR **♦ 2015**

STOCK N° ♦ 90094

TOCATION 73240 St-Genix-les-Villages, FRANCE











TECHNICAL CHARACTERISTICS

Number of simultaneous axes 5 Stoke X axis 750 fmm] Stoke Y axis 650 fmm] Stoke Z axis 650 fmm] Feed rate on X, Y and Z axes 40000 fmm/min] Traversing feeds X, Y and Z axes 40000 fmm/min] Axes acceleration 8 fm/s²l Table length 800 fmm] Table width 650 fmm] Max. load on table 600 fkgl Stoke A axis: swiveling area of rotary table -120 / +120 f² Table surface Ø 650 fmm] Stoke C axis: table revolution 360 f² Stoke L axis: swiveling area of rotary table 1800 f² Stoke C axis: table revolution 360 f² Spindle type HSK-A 63 Max. spindle speed 18000 frpm] Tool changer magazin number of stations 60 Max. tool length 315 fmm] Max. useight of single tool 8 fkgl Max. useight of single tool 60 fmm] Max. tool diameter 70 fA Stopply voltage 400 fVl Number of running hours 7005 fh <th>CNC control</th> <th>SIEMENS 840D SL (CELOS)</th>	CNC control	SIEMENS 840D SL (CELOS)
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Rated current 70 [A] Supply voltage 400 [V] Number of running hours 7005 [h]	Max. weight of single tool	8 [Kg]
Supply voltage 400 [V] Number of running hours 7005 [h]	Max. tool diameter	160 [mm]
Number of running hours 7005 [h]	Rated current	70 [A]
	Supply voltage	400 [V]
Machine weight 11600 [Kg]	Number of running hours	7005 [h]
	Machine weight	11600 [Kg]

The information on this page has been obtained by the best of our ability. Therefore, its accuracy can not be guaranteed





EQUIPMENT INCLUDED:

x1 high-pressure through-spindle coolant 40 bar

x1 chip conveyor

x1 coolant tank + paper filtration

x1 spindle cooler

x1 BLUM laser system for tool setting and tool breakage detection

x1 set of measuring glass scales on all linear axes with air supply

x1 electrical cabinet air conditioning

x1 electronic handwheel

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