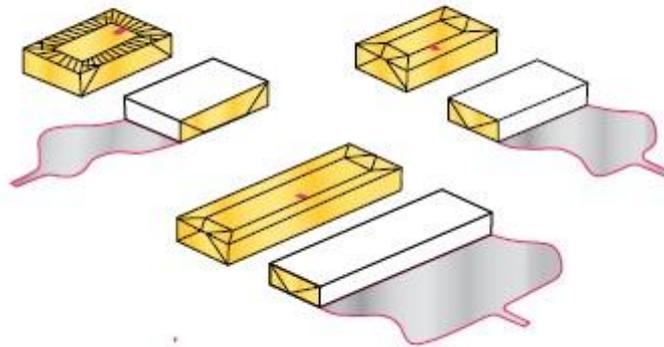
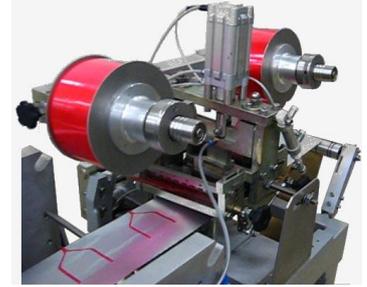


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Kind Attn: R. Serkan ÖZDEMİR

**COMMERCIAL OFFER**



We are pleased to offer you a set of the equipment for processed cheese packaging into rectangular briquettes.

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ARU is an automatic packaging machine for foiling of processed cheese with aluminium foil with or without tear strip.

The principal routine starts by applying the paper label on reel-fed heat sealed aluminium foil. Then wrapping shells for rectangular briquette are formed and subsequently filled with processed cheese in the dosing station of the machine. A lid of heat sealed aluminium foil is placed inside the filled briquette shell that is folded over the lid then and sealed by heated pressure pads. Each briquette can have an internal easy opening tear strip that is applied prior to paper label in the case of the set ARU with ARU-10.

Optional tear strip applicator ARU-10 can be attached to the new or used Fasa ARU machines as well as an auxiliary for processed cheese foiling machines of other producers. Process of integrating the easy opening tear strip goes as the first one in the briquette forming sequence. It is done by cutting-off OPP/OPP foil from two rolls and heat-sealing shaped stripes to the aluminium foil creating a user friendly easy opening solution.

All external panels as well as parts and surfaces of the modernized ARU contacting with a product meet relevant EU requirements for safety, hygienic and food safety. A set of an electric parts and electronics is made using components supplied by Siemens, Omron, Festo, General Electric, Bonfiglioli, Rittal and other renowned manufacturers, pneumatics - only by Festo. Output control is step-less and carried out via frequency converter. The in-feed of the packaging material is controlled automatically and machine stops if roll ends-up or feed is disrupted. The machine is supplied with the mechanical data impress as a standard (optionally PRINT-JET).

The compact design allowing saving precious production space, durability and steady performance ensured by solid, long-run tested construction and simple maintenance are exclusive features of the ARU line.

#### TECHNICAL DATA:

|  |  |
|--|--|
| <b>Machine type</b>                                      | rotary                                 |
| <b>Output<sup>1</sup>, bricks/min</b>                    | up to 65                               |
| <b>Dose<sup>2</sup>, g</b>                               | 16.6g – 18g                            |
| <b>Temperature of packed product, °C</b>                 | 65-75                                  |
| <b>Dimensions of the briquette, mm</b>                   | 16.6g – 39x39x12mm<br>18g – 39x39x14mm |
| <b>Wrapping material</b>                                 | aluminium foil                         |
| <b>roll external diameter, mm</b>                        | up to 200                              |
| <b>roll bushing diameter, mm</b>                         | 76                                     |
| <b>width of roll for briquette, mm</b>                   | 100g - 126                             |
| <b>width of roll for covering, mm</b>                    | 100g - 70                              |
| <b>thickness of foil, mm (μ)</b>                         | 0.012-0,014 (12-14)                    |
| <b>weight of foil, g/m<sup>2</sup></b>                   | 37,8-38,6                              |
| <b>Labelling material</b>                                | paper                                  |
| <b>Air (vacuum) compression, MPa (kg/cm<sup>2</sup>)</b> | 0.06 – 0.09 (0.6 – 0.9)                |
| <b>Air (vacuum) consumption, m<sup>3</sup>/min</b>       | 0.3                                    |
| <b>Rated power input, kW</b>                             | 2.5                                    |
| <b>voltage, V</b>  | 220/380                                |
| <b>frequency, Hz</b>                                     | 50                                     |
| <b>Dimensions (WxLxH), mm</b>                            | 2800x1510x1700                         |
| <b>Approx. weight, kg</b>                                | 1500                                   |

<sup>1</sup> Subject to product, product consistency, wrapping material and volume

<sup>2</sup> Subject to model

**TEAR STRIP APPLICATOR TECHNICAL DATA:**

|   |  |
|---|--|
| <b>Machine type</b>                             | horizontal   |
| <b>Output, strokes/min</b>                      | up to 70   |
| <b>Tear strip material</b>                      | OPP foil with the red side to be heat-sealed with aluminium foil |
| <b>roll external diameter, mm</b>               | up to 180  |
| <b>roll bushing diameter, mm</b>                | 70   |
| <b>roll width, mm</b>                           | 100g – 94  |
| <b>weight of OPP foil, g/m<sup>2</sup></b>      | 43   |
| <b>thickness of OPP foil, mm (μ)</b>            | 0.043 (43)   |
| <b>Air compression, MPa (kg/cm<sup>2</sup>)</b> | 0.45 – 0.6 (4.5 – 6.0)   |
| <b>Air consumption, m<sup>3</sup>/min</b>       | 0.015  |
| <b>Rated power input, kW</b>                    | 0.4  |
| <b>voltage, V</b>                               | 220  |
| <b>frequency, Hz</b>                            | 50   |
| <b>Dimensions (WxLxH), mm</b>                   | 800x750x1450   |
| <b>Approx. weight, kg</b>                       | 160  |

**QUOTATION:**

| <b>Pos.</b> | <b>Quantity</b> | <b>Subject</b>   |  |
|-------------|-----------------|--|--|
| <b>1</b>    | <b>1</b>        | <b>Processed cheese foiling machine ARU for 16.6-18g without tear-strip applicator</b> |  |
|             |                 | <b>Easy opening system (tear strip applicator)</b>                                     |  |
| <b>2</b>    |                 |  |  |

**Commercial conditions to offer:****Prices:****Delivery period:****Payment terms:****Validity:****Warranty:**