



SCALE 1:10

PROJECT	120671-10-026	DESCRIPTION	Searchfill	REVISION		DATE		PAGE	1
DESCRIPTION	Pistonfiller 5 cyl.		MANUFACTURER	MFN	DATE	140618	1:5		
SPECIFICATIONS	ø40 stroke 125mm pneu. cyl.		REVISION NO.	1075322	DATE	1/12	A1		
			MODEL NO.	120671-026-0000					
			<small> This drawing is a computer-generated drawing and is not intended for manufacturing. It is provided for information only. </small>						
<small> Revisions: 0, 01, 02, 03, 04, 05, 06, 07, 08, 09, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100. </small>									

Spare parts list

MACHINE DRAWING NO. 120671-026-0000 :	ORDER NO.: 120671-10-026	SIGN.: MFN	DATE:
MACHINE NAME: Piston filler - 5 cyl.	CUSTOMER: Seachill	MACHINE QUANT.: 1	13.02.2019

POS.	ITEM NO.	DESCRIPTION	TECH. DESCRIPTION/DIMENSIONS	MAT.	QTY.	DRAWING NO.	REQ.NO.
1		Pin for piston rod mounting	With bracket for stopbolt	Aisi 304	4	120671-026-2020	
2		Piston and piston rod	ASSEMBLY	Aisi 304	4	120671-026-2030	
3		Main valve housing		Aisi 316	4	120671-026-3009	
4		Main cylinder assembly	ASSEMBLY		4	120671-026-3010	
5		Inner mainvalve		Ampco 18	4	120671-026-3041	
6		Pressure-pin/barring at mainvalvearr	Turning part	Ampco 18	4	120671-026-3043	
7		Rod	Ø6	Aisi 316	1	120671-026-4432	
8	301165	Cross handle ø50xM10	Din 6335 KU-50-M10-K-MS	Bakelite	1	301165	
9	301835	Seal ring	1 1/2" ø38, nr. 9611-99-1359	Gummi Si	1	301835	
10	303952	Spring pressure screw	GN 615-M5-KN	Aisi 304	9	303952	
11	1000760	Slide bearing	JUM-01-16	PETP	2	1000760	
12	1003476	Slide bearing	WFM-252831-13	PeHD	1	1003476	
13	1005405	Ball valve	1 1/2", Type 1101	Aisi 316	1	1005405	
14	1015413	Wheel/transport	LEXR-PATH 125G-FI	Aisi 304	4	1015413	
15	1026805	O-ring	Ø76x2,5 NBR 70	NBR	1	1026805	
16	1031330	Slide bearing	A500SM-1012-10	PeHD	6	1031330	
17	1031334	Slide bearing	A500FM-2023-16	PeHD	1	1031334	
18	1040725	O-ring	Ø60x3 FPM 75 FDA EN1935/2004	Viton	1	1040725	
19	1042843	Camlock Quick-acting coupling fema	Type B outside thread BSP 3/4" Aisi316	Aisi 304	8	1042843	
20	1045937	Festo Fork Head	CRLBN-50-63	Aisi 304	1	1045937	
21	1047842	Pin for clevis mounting Aisi 304	With bracket for stopbolt	Aisi 304	5	1047842	
22	1050381	Pneu.cylinder Ø63x100	CRDSNU-63-100-PPS-A-A1-S2	Aisi 316	1	1050381	
23	1051072	O-ring	Ø31.34x3.53 NBR FDA EN1935/2004	NBR	1	1051072	
24	1051073	O-ring	Ø104.37x3.53 NBR FDA EN1935/2004	NBR	2	1051073	
25	1023084	Radial shaft seal	50x72x10 with SS spring	NBR	1	1051185	
26	1053715	Slide Bearing	ASM-1218-10	Aisi 304	1	1053715	
27	1054426	Gearmotor SEW	WA30DR63M4	Aisi 304	1	1054426	
28	1055766	Camlock Quick-acting coupling male	Type F Outside thread BSP 3/4" Aisi316	Aisi 304	4	1055766	
29	1055861	Sealing ø35/ø23x6	Silicone shore 40 EU 1935/2004	Silicone	8	1055861	
30	1059155	Piston	ø40/ø14 L=15 double lip VU16D blue PUR FDA EN1935/2	PUR	4	1059155	
31	1059226	Valve/ball 3/4" 3-way	1712000020	Aisi 304	1	1059226	
32	1059663	Pneu. cyl. ø80x125	Ø50x125 CRDSNU-50-125-PPS-A-MG-A1	Aisi 304	1	1059663	
33	1059953	Bearing w. handle for stirring device		POM	1	1059953	
34	1058247	Gasket union		PTFE	4	1067915	
35	1067916	O-ring	Ø44x3 FPM 75 (viton) FDA 1935/2004	Viton	4	1067916	

Cabinplant®

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Spare parts list

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MACHINE NAME: Piston filler - 5 cyl.	CUSTOMER: Seachill	MACHINE QUANT.: 1	13.02.2019

POS.	ITEM NO.	DESCRIPTION	TECH. DESCRIPTION/DIMENSIONS	MAT.	QTY.	DRAWING NO.	REQ.NO.
36	1067984	Gasket for clutch-end		PeHD 1000	4	1067984	
37	1067985	Gasket mainvalvehouse/cylinder type ø40		PeHD 1000	4	1067985	
38	1068510	Gasket union		PeHD 500	4	1068510	
39	1070647	Hose silicone 650VP ø19xø30	ø19xø30 RS spiral ends 3/4" (female thread w/connector) t	Silicone	4	1070647	