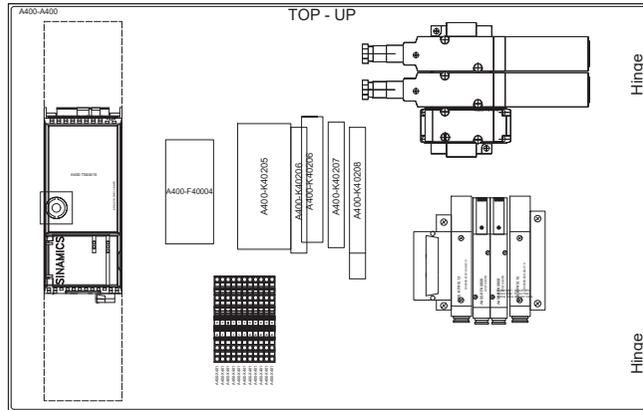
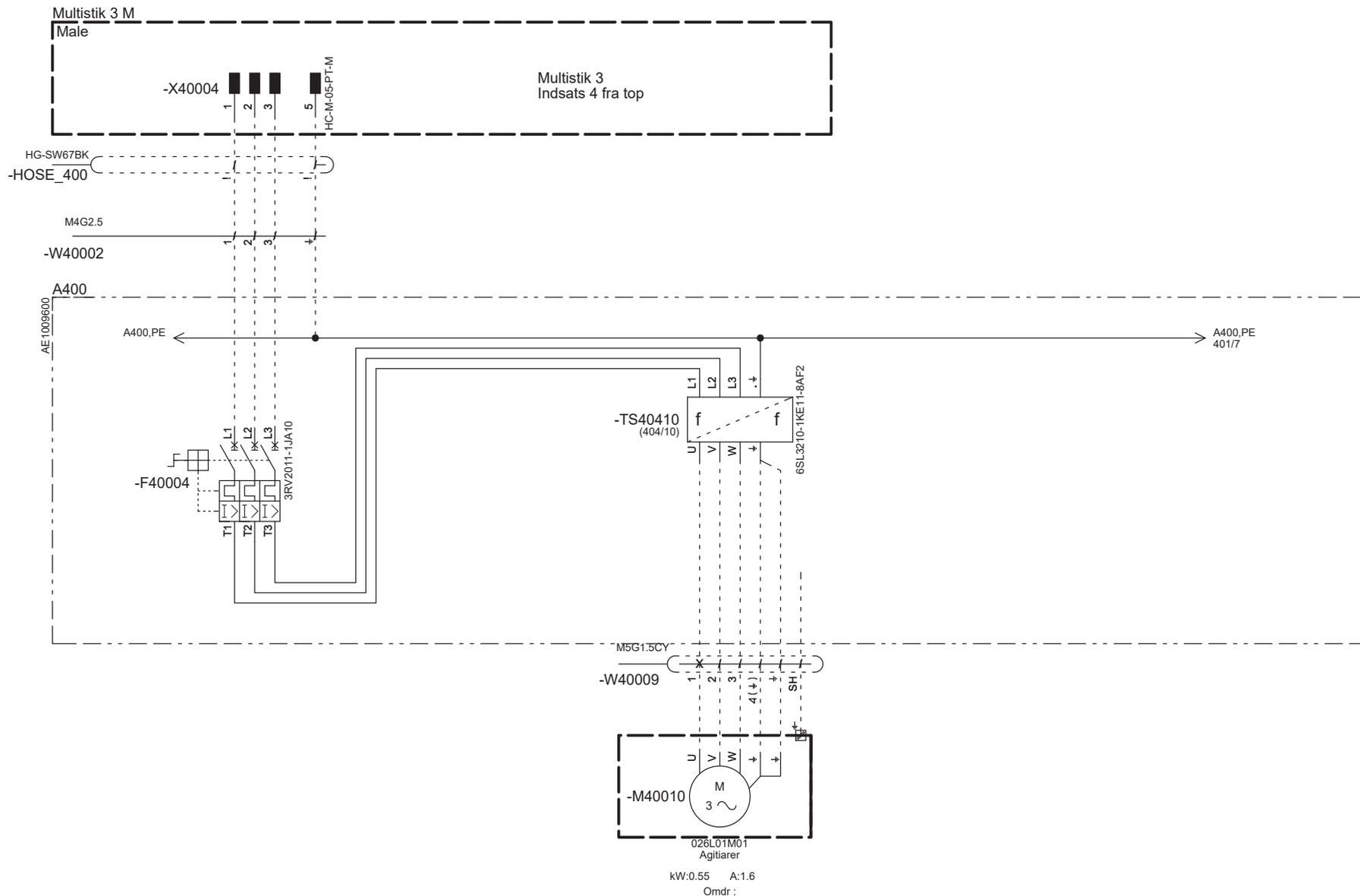


# *Piston Filler*



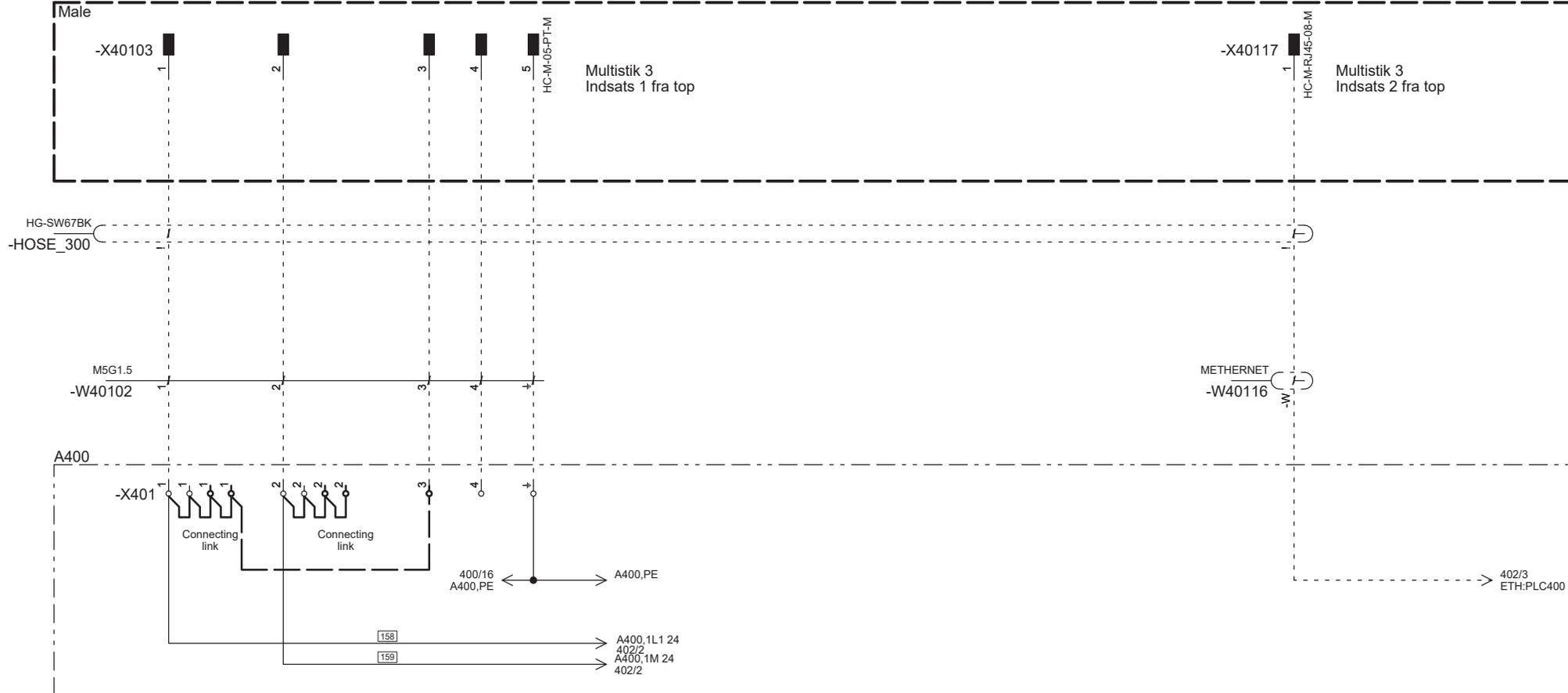
**Cabinplant**



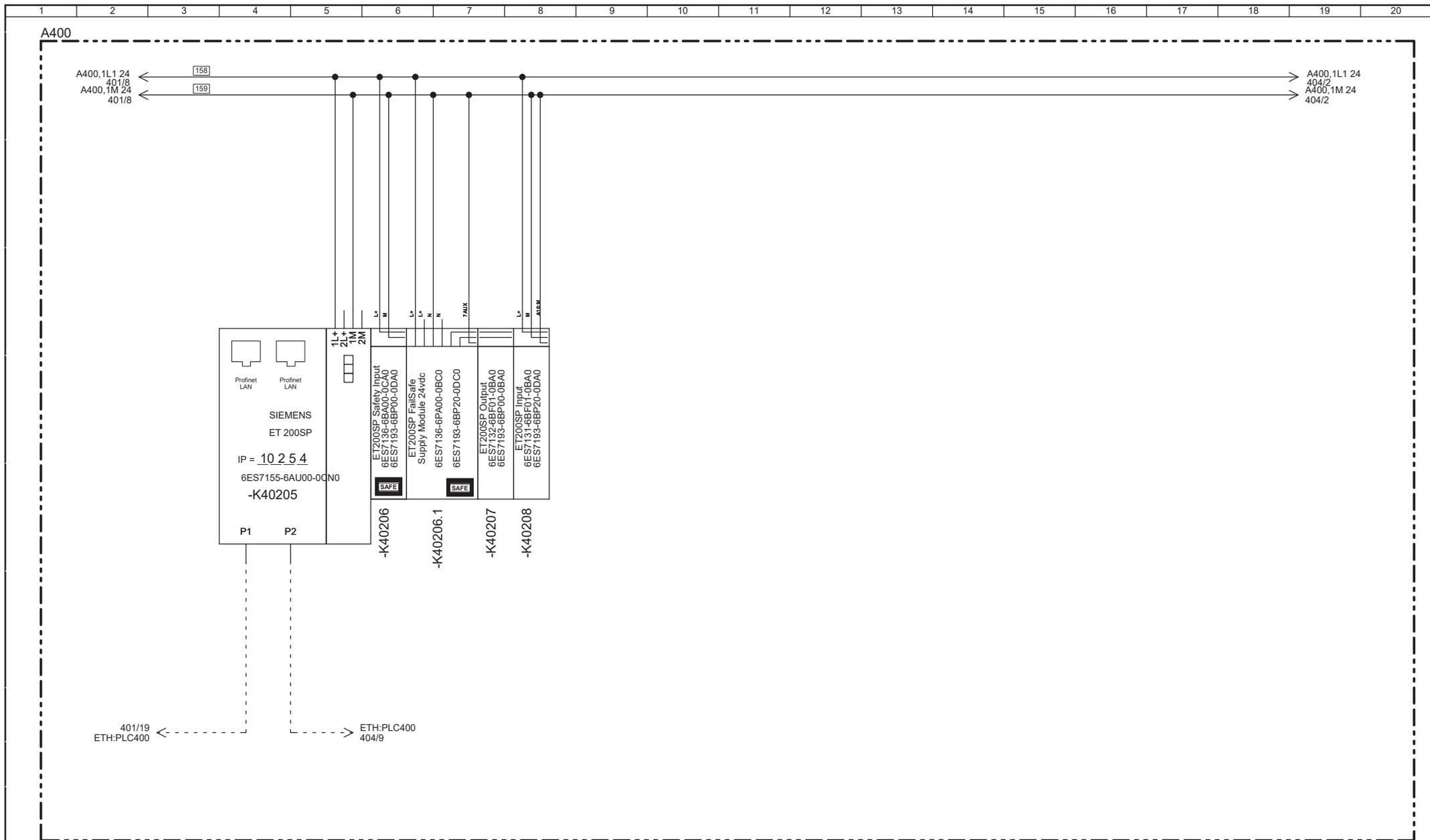


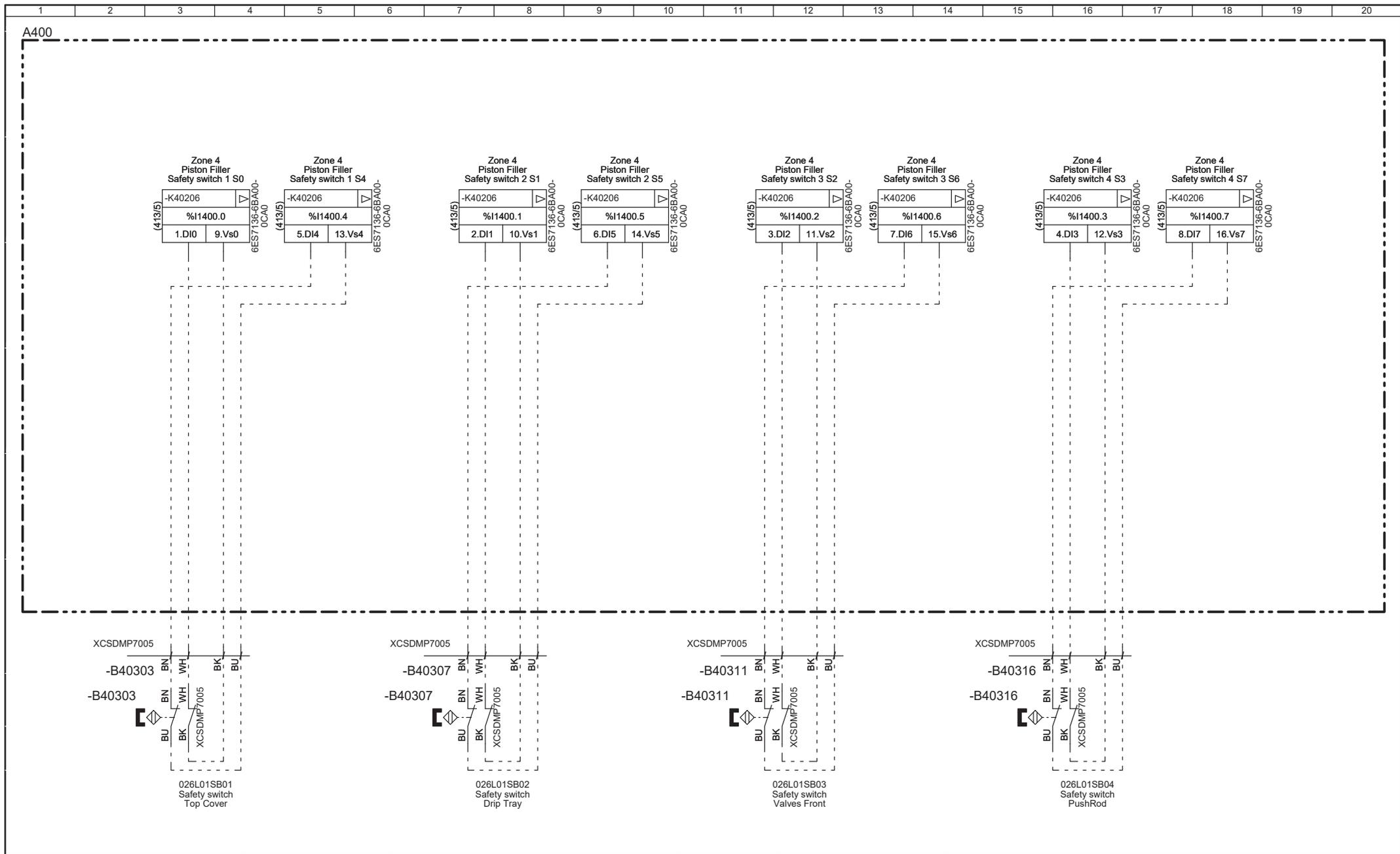
Multistik 3 M

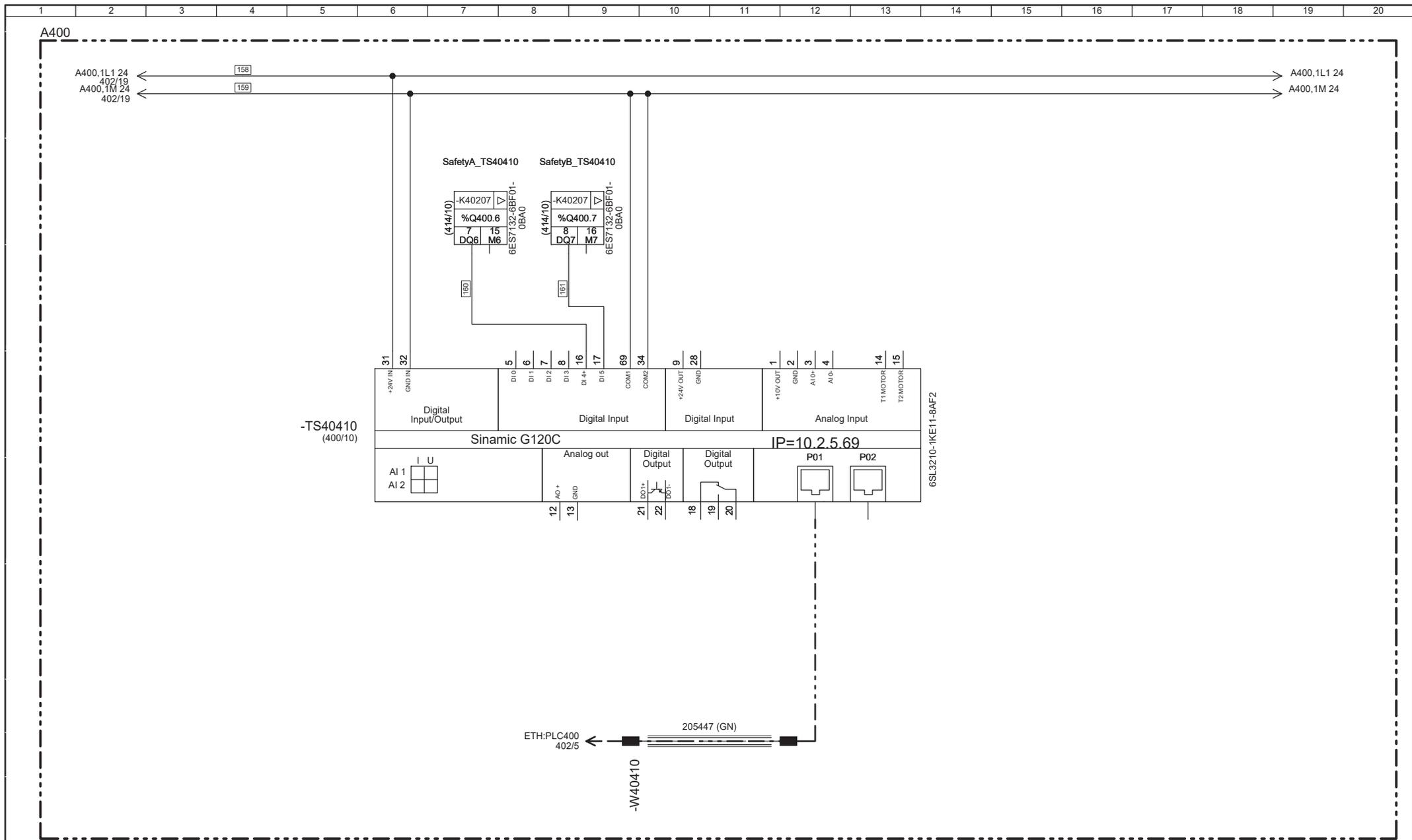
Male



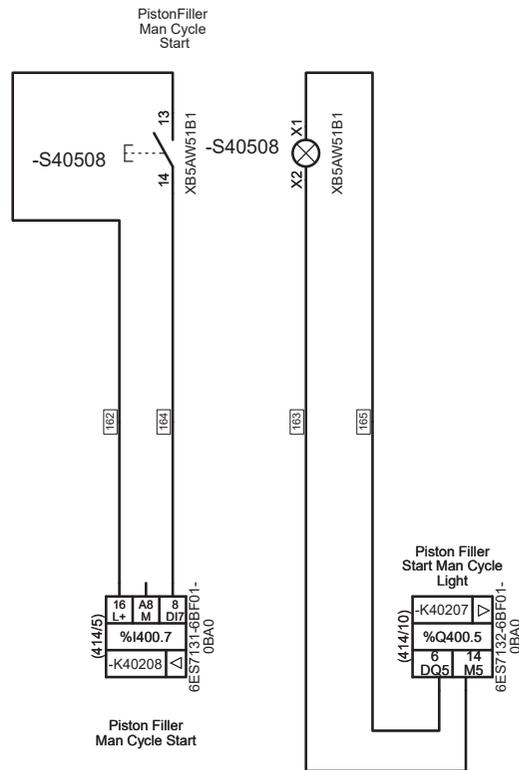
- L40102  
HC-B24-HCLWS-PLR-BK
- L40102.1  
HC-B-GCA-M40-PLRBK
- L40102.2  
HC-M-B24-MF-H
- L40102.3  
HC-EVO-B24-HHFS-PLBK

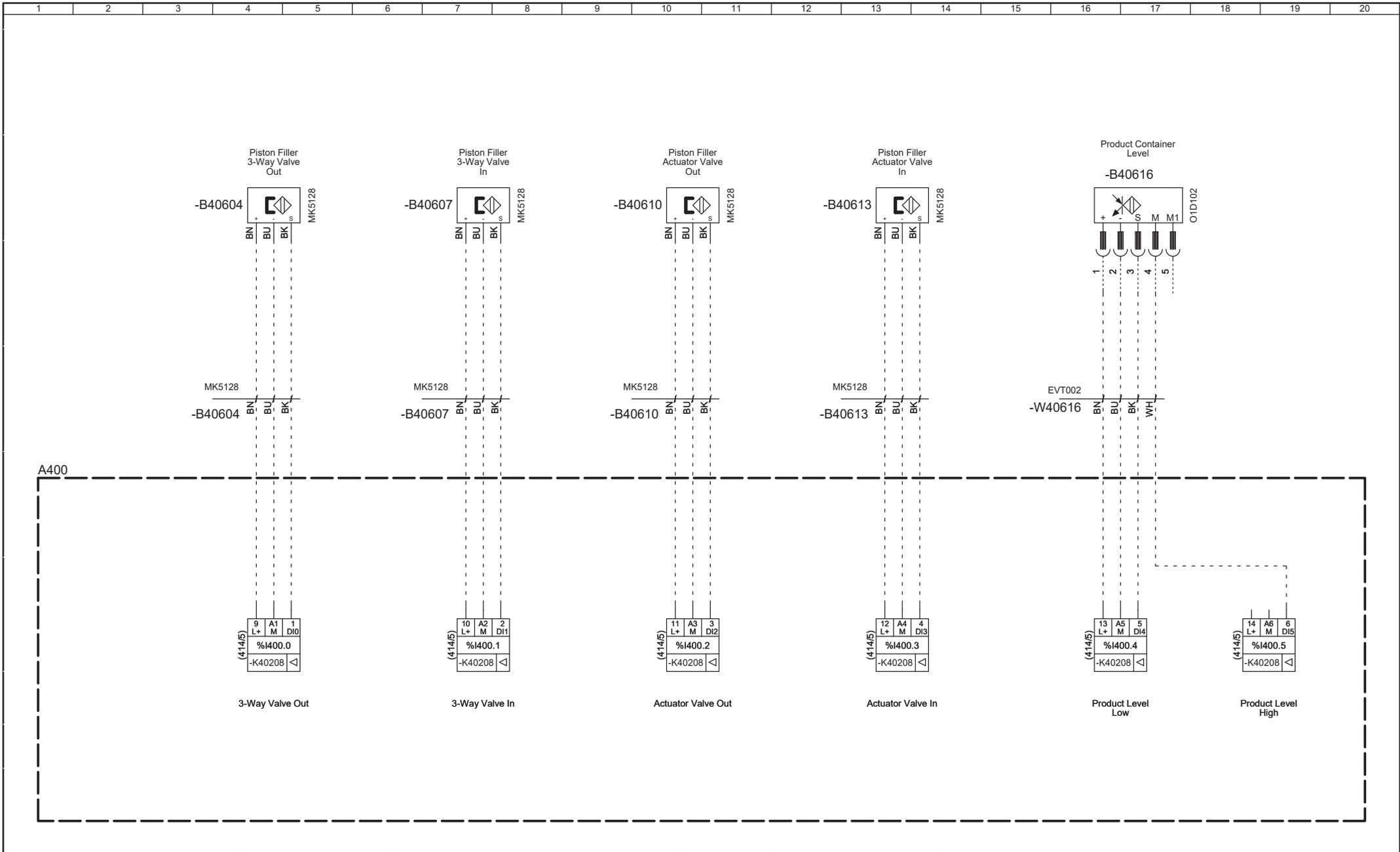




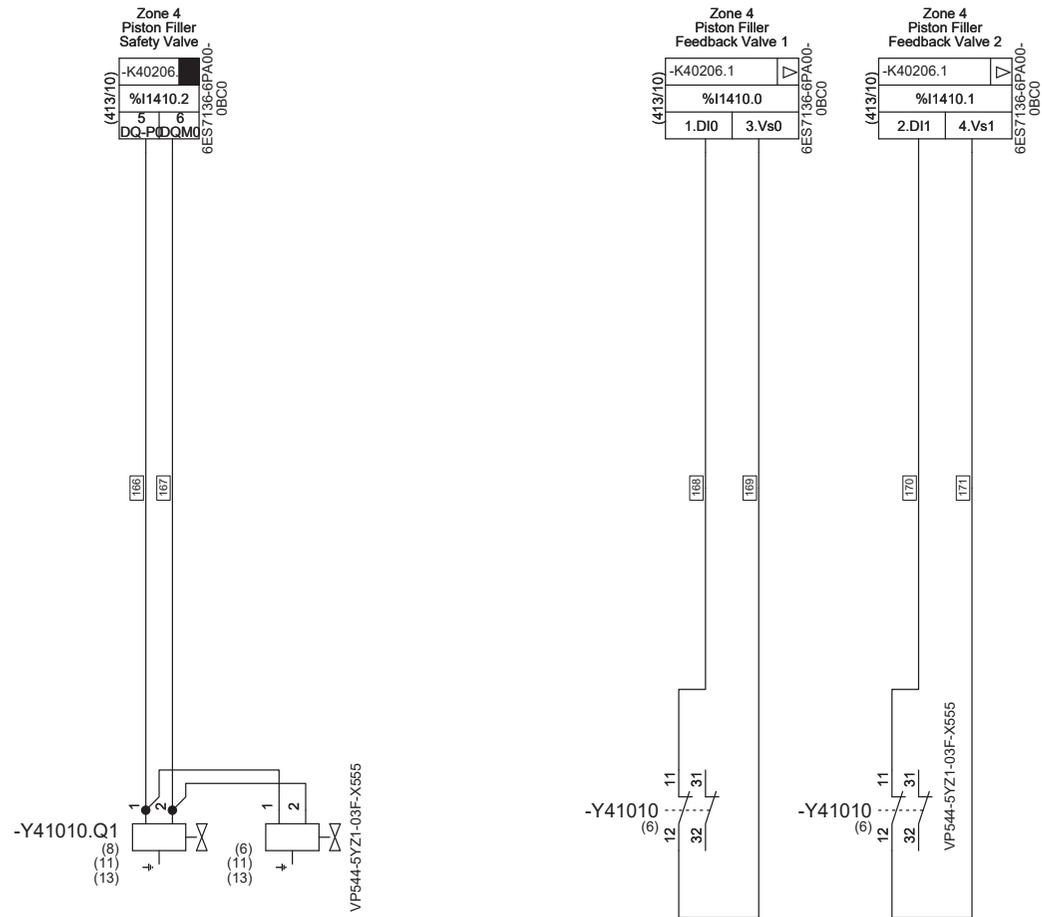


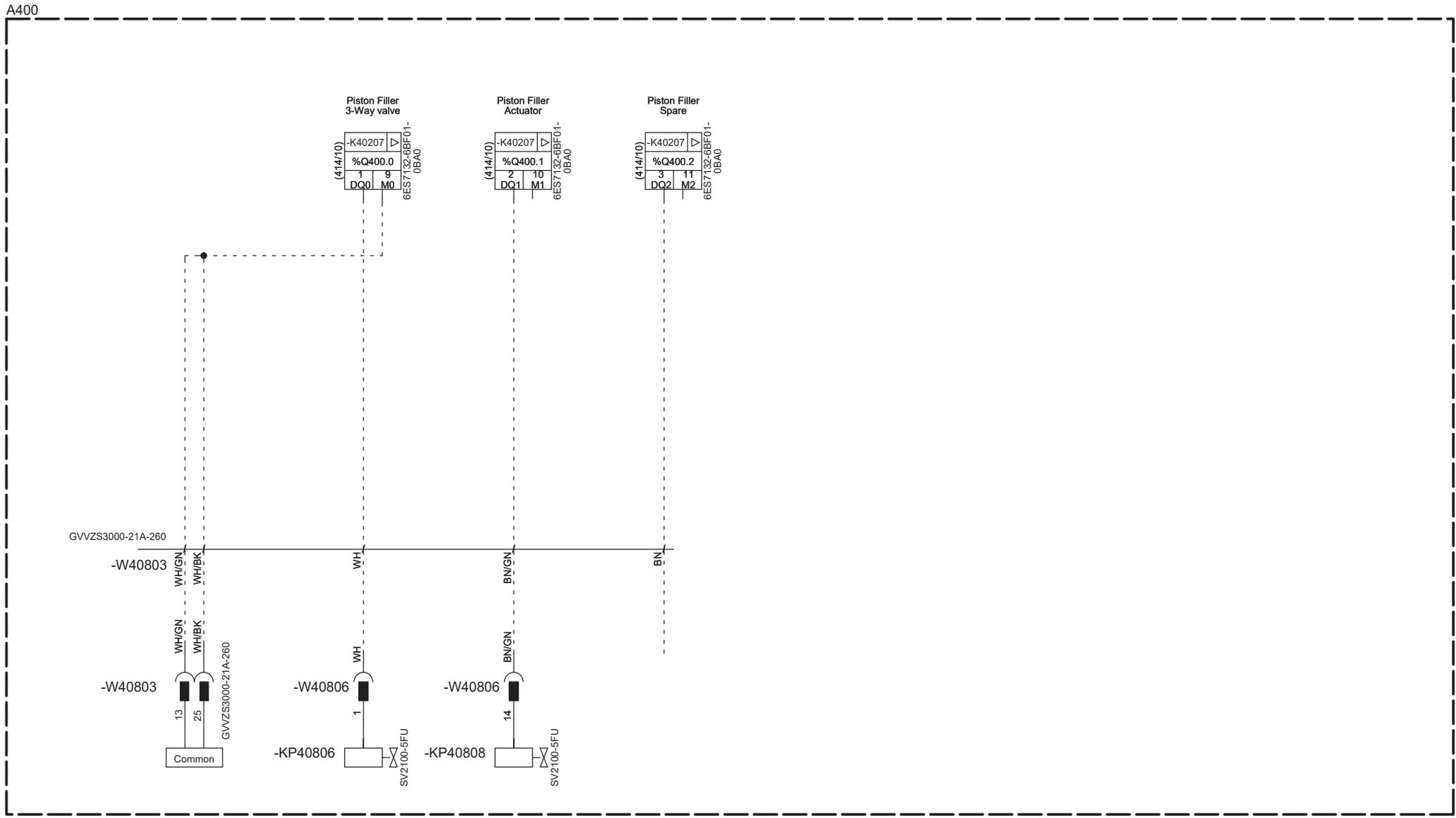
A400





A400







-K40206		
%I1400.0 (403/3)	Zone 4 Piston Filler Safety switch 1 S0	1.DI0
%I1400.4 (403/5)	Zone 4 Piston Filler Safety switch 1 S4	5.DI4
%I1400.1 (403/7)	Zone 4 Piston Filler Safety switch 2 S1	2.DI1
%I1400.5 (403/9)	Zone 4 Piston Filler Safety switch 2 S5	6.DI5
%I1400.2 (403/12)	Zone 4 Piston Filler Safety switch 3 S2	3.DI2
%I1400.6 (403/13)	Zone 4 Piston Filler Safety switch 3 S6	7.DI6
%I1400.3 (403/16)	Zone 4 Piston Filler Safety switch 4 S3	4.DI3
%I1400.7 (403/18)	Zone 4 Piston Filler Safety switch 4 S7	8.DI7
6ES7136-6BA00-0CA0		

-K40206.1		
%I1410.0 (407/12)	Zone 4 Piston Filler Feedback Valve 1	1.DI0
%I1410.1 (407/14)	Zone 4 Piston Filler Feedback Valve 2	2.DI1
%I1410.2 (407/6)	Zone 4 Piston Filler Safety Valve	5 DQ-P0
6ES7136-6PA00-0BC0		

-K40208			-K40207		
%I400.0 (406/5)	3-Way Valve Out	1 DI0	%Q400.0 (408/6)	Piston Filler 3-Way valve	1 DQ0
%I400.1 (406/8)	3-Way Valve In	2 DI1	%Q400.1 (408/8)	Piston Filler Actuator	2 DQ1
%I400.2 (406/11)	Actuator Valve Out	3 DI2	%Q400.2 (408/10)	Piston Filler Spare	3 DQ2
%I400.3 (406/14)	Actuator Valve In	4 DI3	%Q400.3	Q_400_3	4 DQ3
%I400.4 (406/17)	Product Level Low	5 DI4	%Q400.4	Q_400_4	5 DQ4
%I400.5 (406/19)	Product Level High	6 DI5	%Q400.5 (405/11)	Piston Filler Start Man Cycle Light	6 DQ5
%I400.6	I_400_6	7 DI6	%Q400.6 (404/7)	SafetyA_TS40410	7 DQ6
%I400.7 (405/8)	Piston Filler Man Cycle Start	8 DI7	%Q400.7 (404/9)	SafetyB_TS40410	8 DQ7
6ES7131-6BF01-0BA0			6ES7132-6BF01-0BA0		

