

Used TETRA PAK TBA19 200 ml Slim filling line

Machine type:	Complete Bottling Line
Ref:	LC673
Model:	TBA 19 V10
Year:	1996
Condition:	Ready For Operation
Formats:	200 ml
Containers:	Brik
Products:	Dairy

Technical details

Fill type:	Aseptic	Safety features:	Yes
Manuals:	No	Length:	30000 mm

Description

Used TETRA PAK TBA19 200 ml Slim filling line

Technical Specifications & Performance Data

This used bottling line is a Tetra Pak carton filling and secondary packaging solution built around a Tetra Pak TBA 19 V10 filling machine. The line is configured for the **125 ml Slim** carton format and includes filling, straw application, tray packing and conveying equipment for compact beverage production and industrial packaging operations.

- **Filling machine:** Tetra Pak TBA 19 V10
- **Format:** 200 ml Slim carton
- **Year of manufacture:** approximately 1996
- **Running hours:** approximately 26,000 h
- **Conveyor length:** approximately 30 meters
- **Conveyor configuration:** 4 × 90° curves and 2 × chain tensioners

Advanced Automation & Control Systems

The equipment is arranged as an integrated filling and packaging line, allowing the filler, straw applicator, tray packer and conveyor system to operate as connected production stages. The line layout supports consistent carton transfer

between individual machines and can be assessed during live online test runs. Electrical ratings, control hardware and automation specifications are not included among the available technical data.

Production Line Integration Capabilities

This Tetra Pak packaging line combines primary carton filling with downstream straw application and tray packing. The Tetra Pak TCBP 70 Multiinfeed tray packer is compatible with, and configurable for, wrap-around packaging. An optional Tetra Pak TTS 51 tray shrink wrapper is also available for secondary packaging requirements.

Machine type	Manufacturer / model	Year
Filling Machine	Tetra Pak TBA 19 V10	1996
Various Equipment – Straw Applicator Tetra Pak TSA 21		
Various Equipment – Conveyors	Conveyor System	
Wrap Around Packer	Tetra Pak TCBP 70 Multiinfeed	
Shrink Wrapper	Tetra Pak TTS 51	

The conveyor system provides interconnection across approximately 30 meters of the production line. Its curves and chain tensioners support controlled package flow through the filling and industrial packaging stages. This configuration is suitable for operations seeking second hand carton packaging machinery with integrated handling and packing equipment.

Machine Condition & Maintenance History

All listed machines have been workshop checked and are in good working condition. The line received a total refurbishment in 2026, with the optional Tetra Pak TTS 51 tray shrink wrapper also workshop checked and refurbished. Live online test runs and final inspection using water-filled packages are available, supporting practical evaluation of the line before installation.

Operational Performance & Versatility

The line is designed for 200ml Slim carton handling, combining carton filling with straw application and tray-based secondary packaging. The TCBP 70 Multiinfeed provides a configurable route toward wrap-around packing, while the optional TTS 51 expands the available tray shrink-wrapping configuration. This makes the equipment relevant for compact-format beverage production and industrial packaging applications using carton packs.

Installation Requirements & Site Preparation

Site planning should account for the approximately 30-meter conveyor system, including its four 90° curves, as well as access around the filling, straw application and packing stations for operation and maintenance. Final positioning should be planned around product supply, carton material handling, packaging material supply, utilities and downstream dispatch arrangements. The available test-run option can help verify operational sequencing before commissioning.

Safety Standards & Compliance Certification

Workshop checking, refurbishment and water-filled package testing provide a practical basis for reviewing machine operation prior to deployment. During installation, the filling and packaging line should be integrated with appropriate operator protection, emergency-stop arrangements, access control and site safety procedures in accordance with the requirements of the receiving facility. Food and beverage production applications should also follow the relevant hygiene and validation practices for the intended product and carton packaging process.