

Item	Unit	Specifications	
		T-spec with between centers 600	C-spec with between centers 600
TAILSTOCK:			
Tailstock spindle diameter	mm (in.)	-	Φ90 (3.54)
Tailstock spindle taper hole		-	MT No. 5
Tailstock spindle travel	mm (in.)	-	120 (4.72)
MOTOR:		Upper	Lower
Spindle drive motor	kW (hp)	22/15 (30/20) (30 min/cont.)	
Carriage feed (Z-axis)	kW (hp)	3.5 (4.67)	3.5 (4.67)
Cross-slide feed (X-axis)	kW (hp)	2.8 (3.73)	2.2 (3)
Hydraulic power unit pump	kW (hp)	2.2 (3)	
Guideway lubrication pump	kW (hp)	0.018 (0.0240)	
Coolant pump	kW (hp)	0.85 (1.133) × 2	
POWER SOURCE			
General power	kVA	34.2	
Voltage	V	200	
Primary voltage tap of the transformer supplied from Okuma		220/240/380/415/440/480 V	
Frequency	Hz	50/60	
Protect level for control cabinet		IEC IP54	
MACHINE HEIGHT	mm (in.)	2,080 (81.89)	
FLOOR SPACE REQUIRED	mm x mm (in. x in.)	2,950 × 2,176 (116.14 × 85.67)	
NET MASS	kg (lb)	6,400 (14,080)	6,700 (14,740)

Table 1-1

* For optional big-bore spindle

SECTION 2 TECHNICAL DATA

2-1. Standard Turret Data

2-1-1. Standard Turret Tooling System

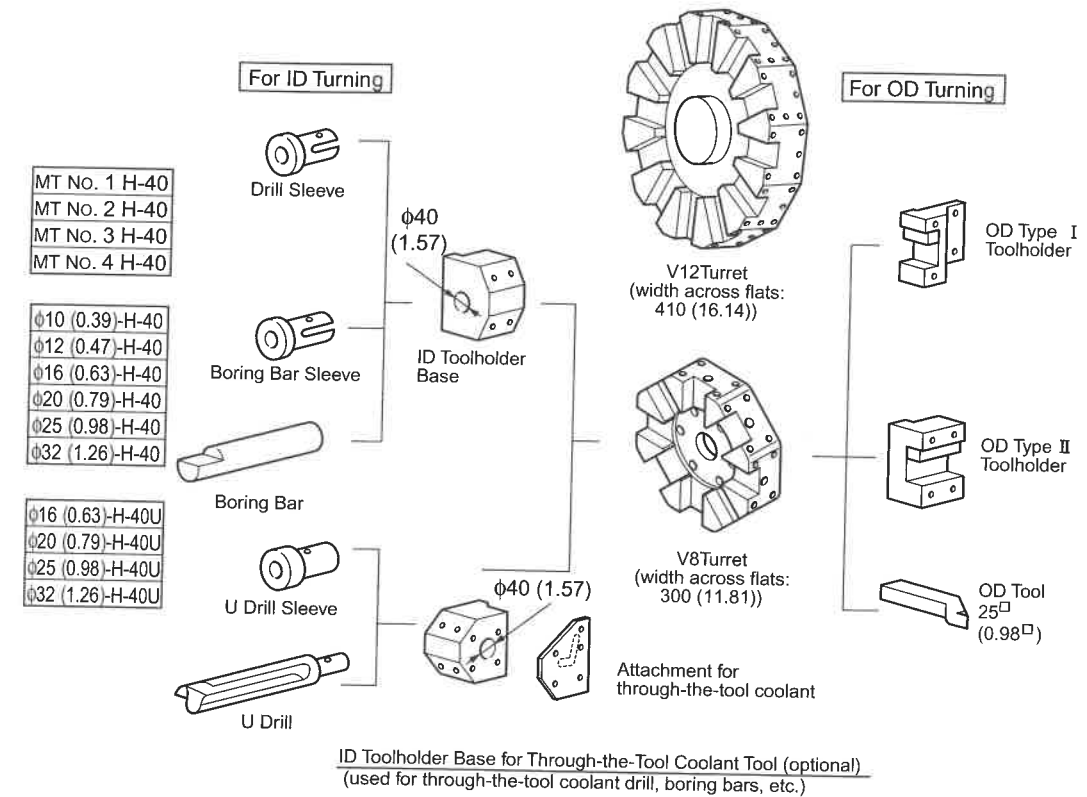


Fig. 2-1

Unit: mm (in.)
LE13055R0500400010001