Prospectus for machinery from

No. 15) Planing line 4

Main supplier: Forslunds, Waco, LP maskin, RemaSawcon.
Installation year: Pos. 10- 141. 1987. Pos. 150 – 240. 2014. **Power: 400/220V**

This line is equipped for molding and bundling of random lengths. The bundles are strapped with polyester band or wrapped by "turning wrapping" or "polywrapping in tunnel" and labeled per bundle. The maximum speed in planing is 80m/min.

Pos. No. See Layout drawing Forslunds

10) Stack cross conveyor. 4 Arms. Outside the gateway.

20) Stack cross conveyor. 4 Arms. Inside the gateway.

30) Tilt hoist for one pack in Hight. Hydraulic lifting and tilting.

40) Collecting chute for stick from the pack.

50) Belt conveyor for sticks transport to outside.

60) Unscramble and even ending screwing unit.

70) Piece by piece feeder station.

80) Station for trimming of top end. (vane trimming)

90) Even ending rolling case.

100) Piece by piece feeder station before manual grading.

105) Belt transport of offcuts. 14m.

110) Grading station for rejects and trimming of ends and buffering before the infeed to the planer.

120) In feeding equipment to plaining machine.

130) Buffer and transporting table for rejects.

140) Molding machine Waco 3000 with 10 spindles. Settings: U, O, R, L, R, L, U, U, O, U. From 1988.

141) Out feeding from molder.

See drawing Maskinek AB 0115-0001

150) Off Kicking equipment.

151) Turning wheel for A-face up and lifting of level. kW Max 24 m/min.

152) Buffer belt and piece by piece feeder.

153) Transporting chains through tenoning machines

154) Tenoning machine from Maskintek AB version right. Max 45 mm. 4 kW.

155) Rolling case for aligning to bottom ends.

156) Tenoning machine from Maskintek AB version left. Max 45 mm. 4 kW.

157) Turning equipment for top piece in the bundle. And lengths measuring in 3 dm increments

158) In feeding belt to the length's sorter machine.

See drawing Forslunds 1-709800. And layout 1.

159) Fully automatically length sorting Machinery, 15 bins.

160) Transporting lorry for full mini bundle to out feeding line.

170) Rolling case for in-feeding of mini bundle to wrapping and banding.

172) Plastic wrapping rolling unit. Harloila PTK 600 MR

173) Steering system for wrapping units and packaging. Rauto.se R-Automatic.

180) Signode Polyester strapping.

190) Polywrapping tunnel with infeed. LP-machine LPFK IP 400. 30kW.

200) Outfeed conveyer after poly wrapping and strapping.

210) Even ending rolling case.

215) Labeling equipment Esonpac.com. from 2014. ZE 500. Individual labeling of each bundle.

220) Assembling of bundles to layer for packs.

230) Packaging machine for bundles. Specification for hole bundle.

240) Big label printing for whole pack. Zebra ZM 600.

250) Stack cross conveyor. 3 Arms. Inside the gateway.

260) Stack cross conveyor. 3 Arms. Outside the gateway.

270) All hydraulic and electrical equipment for running the line is included.

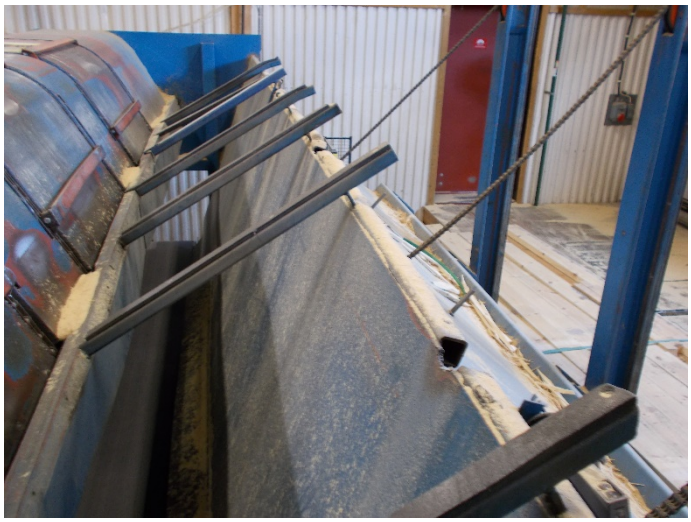
Pos. 10 .



Pos 20 – 40.



Pos. 40 – 60.



Pos. 60.



Pos. 110.



Pos. 120.



Pos. 140.



Pos. 141.



Pos. 150 - 151.



Pos. 152 - 155.



Pos. 156 - 158.



Pos. 159.



Pos. 159 - 160.



Pos. 160-170.



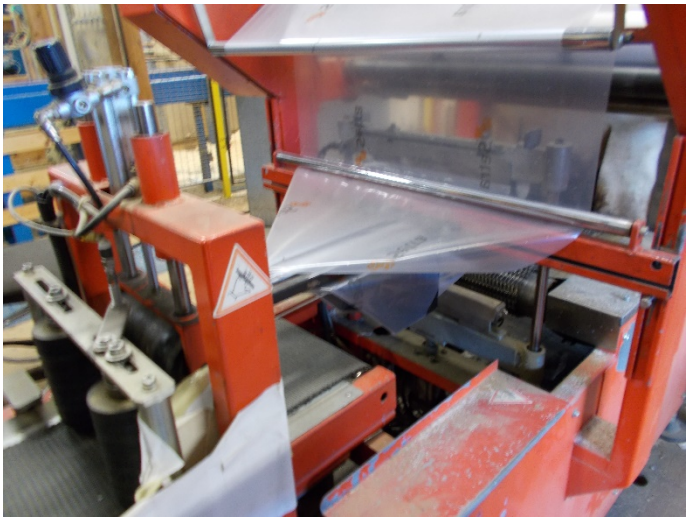
Pos. 172.



Pos. 173.



Pos. 180.



Pos. 160-170.



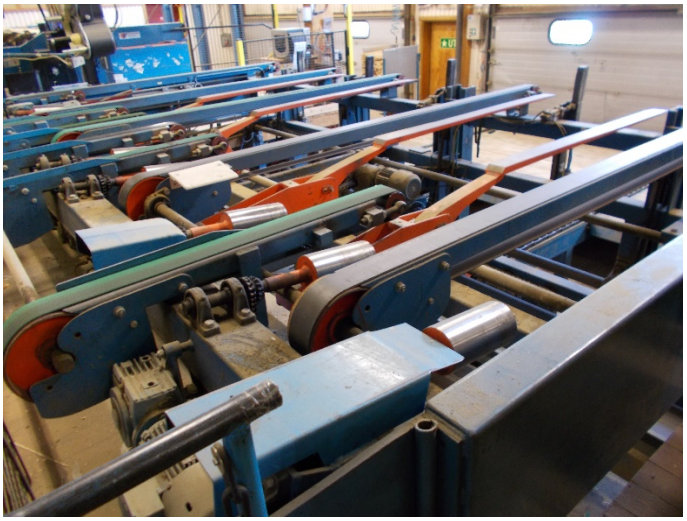
Pos. 200-210.



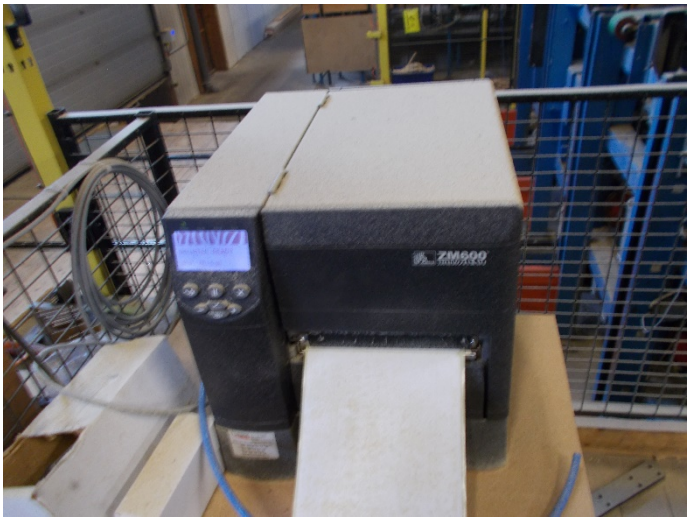
Pos. 215.



Pos. 200-230.



Pos. 240.



Pos. 230, 250.



Pos. 250 - 260.

