Prospectus for machinery from

No. 13) Planing Line 2

Main supplier: Forslunds, Waco,
Installation year: 1992. Planer from 1980. **Power: 400/220V**

This line is equipped to produce planed decking boards and other building products.
Secondary packing unit include end-tenoning equipment for production of tenoned matchings
Maximum speed is 90m/min. 6 spindles.

Pos.

1) Stack cross conveyor. 4 Arms. Outside the gateway.
2) Stack cross conveyor. 4 Arms. Inside the gateway.
3) Tilt hoist for one pack in Hight. Hydraulic lifting and tilting.
4) Collecting chute for stick from the pack.
5) Belt conveyor for sticks transport to outside.
6) Unscramble
7) Buffer table with and even ending screwing unit.
8) Grading station with piece by piece feeder. Three qualities, good, turned in lengths, or reject.
9) Station for trimming of top end. (vane trimming)
10) Flipping belt sorting conveyer, for sorting to three different conveyers depending on quality.
11) Belt driven transport up to turning cross wheel.
12) Turning cross wheel.
13) Chain driven transport conveyer 8,9 m lengths.
14) Hook for stopping the feed and building a layer of 0,8 meter.
15) Turning device for turning the whole layer before re-cutting later.
16) Chain for transport and feeding piece by piece to the unscrambler again.
17) In feeding table with equipment before plaining machine.

18) Planing machine Waco Gigant GA 51. with 6 spindles. Settings: U, O, L, R, O, U. from 1980. Max 90 m/min. Nr. 35098109.

19) Kick off equipment. To right for direct packing. To left for further treatment (end tenoning)

20) Even ending rolling case.

21) Packaging machine. Specification machine for printing of label for whole package.

22) Stack cross conveyor. 3 Arms. Inside the gateway.

23) Stack cross conveyor. 3 Arms. Outside the gateway.

24) Belt transport to tenoning section.

25) Kick off equipment directed to right.

26) Even ending rolling case. 2 Pc.

27) Transporting chain true the tenoning department.

28) Tenoning machinery 2 Pc. Flessum EF-3.

29) Packaging machine. Specification machine for printing of label for whole package.

30) Stack cross conveyor. 3 Arms. Inside the gateway.

31) Stack cross conveyor. 3 Arms. Outside the gateway.

32) All hydraulic and electrical equipment for running the line is included

Pos. 1.



Pos. 2 – 4.



Pos. 3 - 5.



Pos. 7.



Pos. 8.



Pos 9.



Pos. 10 - 12 and 17.



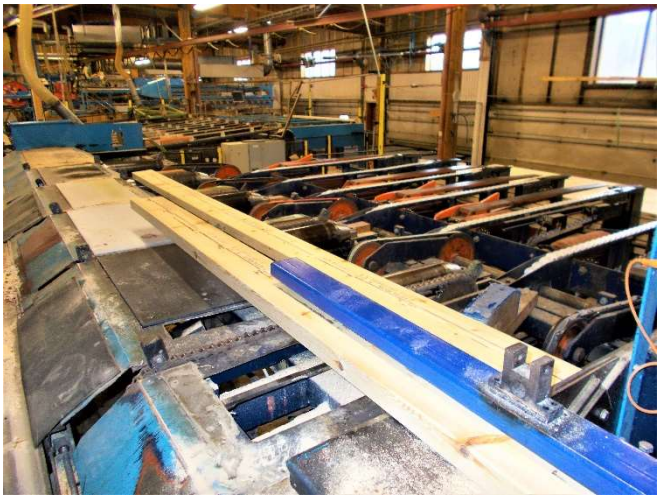
Pos 11 - 13.



Pos. 18.



Pos 19.



Pos. 19 - 20.



Pos 21.



Pos. 21 – 22.



Pos 24 - 26.



Pos. 26 – 28.



Pos 26 - 28.



Pos. 29 – 30.



Pos. 32.

